# MODELLING OF PHOTOVOLTAIC CHARACTERISTICS OF LEAD - FREE $Cs_{1-x}Rb_xSnI_3-SILICON\ TANDEM\ SOLAR\ CELL$

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A Thesis Submitted to the Institute of Postgraduate Studies of Kabarak University in Partial Fulfillment of the Requirements for the Award of the Master of Science in Physics

KABARAK UNIVERSITY

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# **DEDICATION**

This work is dedicated to my parents Evans Mutange Akoto and Judith Nafula Mutange my siblings, and friends for their endless love, support, and encouragement.

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#### ABSTRACT

The full potential of perovskite – silicon tandem solar cells is yet to be realised despite its power conversion efficiency being higher than all other solar cell technologies. To optimize and leverage on this new technology, several techniques and materials are explored. Silicon and perovskite materials are used in several photovoltaics and optoelectronics applications. This research study primarily focuses on the simulation of perovskite - silicon tandem solar cells and investigated the photovoltaic characteristics by using the open-source solar cell capacitance simulator (SCAPS-1D) software. The top cell is the perovskite cell and the bottom is the silicon cell. The top cell was simulated independently with the structure ITO/Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub>/PCBM/BCP/Al with an efficiency of 2.25 %. The effect of varying thickness, defect density, and doping concentration of the absorber layer, variation of Electron Transport Layer (ETL) thickness and doping concentration, and influences of the work function of Cl - doped and undoped - Indiumdoped tin oxide (ITO) front contact of the tin-based perovskite solar cells were studied. Optimum open circuit voltage (1.0356 V), short circuit current density  $(23.76 mA/cm^2)$ , fill factor (83.18%) and efficiency (20.46%) are determined. The bottom cell was simulated independently using the structure Au/c-Si (p)/c-Si (p+)/Al with an efficiency of 26.68 %. The monolithic Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite- silicon tandem solar cell of the architecture ITO/Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub>/c-Si (n)/c-Si (p)/c-Si (p+)/Al performance was analyzed by varying the thickness, doping concentration, and defect density of the active layers. Optimized parameters for the tandem cell were as follows: top perovskite layer thickness (100 nm), doping concentrations  $(5 \times 10^{19} cm^{-3})$  and defect density  $(1 \times 10^{13} cm^{-3})$ , and bottom silicon absorber layer thickness (50  $\mu$ m), doping concentrations (5  $\times$  10<sup>16</sup> cm<sup>-3</sup>), defect density (1  $\times$  10<sup>12</sup> cm<sup>-3</sup>), with Cl doped – ITO of work function 5.3 eV as front contact. Optimized outcomes of efficiency (29.82 %), open-circuit voltage (0.7992 V), short circuit current density  $(43.39 mA/cm^2)$ , and fill factor (85.58 %) were realized for the lead-free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> – silicon 2T tandem solar cell.

**Keywords**: Tandem solar cells, Silicon, Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub>perovskite, SCAPS-1D

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# LIST OF ABBREVIATIONS AND ACRONYMS

2T	Two terminal
4T	Four Terminals
a– Si	Amorphous silicon
Al	Aluminum
AMPS	Analysis of Microelectronic and Photonic Structures
ASA	Amorphous Semiconductor Analysis
BCP	Bathocuproine
B-γ- CsSnI <sub>3</sub>	Black Gamma Phase Cesium Tin Tri- Iodide
СВО	Conduction Band Offset
CdS	Cadmium Sulphide
CdTe	Cadmium Teleride
CH <sub>3</sub> NH <sub>3</sub> PbX <sub>3</sub>	Methylammonium lead halide-based perovskite
CIS or CIGS	Copper Indium (Gallium) Diselenide
Cl – doped ITO	Chlorine doped Indium tin oxide
Cs	Cesium
$Cs_{1-X}Rb_{X}SnI_{3}$	Mixed cation of Cesium and Rubidium Tin Tri - Iodide
CsI	Cesium Iodide
C-Si	Crystalline silicon
CsSnI <sub>3</sub>	Cesium Tin Tri - Iodide
CuInS <sub>2</sub>	Copper Indium Sulphide
CuSCN	Copper Thiocyanate
HTL	Hole Transport Layer
ITO	Indium- doped tin oxide
J-V	Current density-voltage
MACl	Methylammonium Chloride
MAH <sub>2</sub> PO <sub>2</sub>	Methylammonium Hypophosphite
Pb	Lead
PCBM	Phenyl C61 Butyric Acid Methyl Ester
PCE	Power Conversion Efficiency
PERC	Passivated emitter rear contact
P-I-N	Inverted planar architecture

PSCs	Perovskite Solar Cells
PV	Photovoltaic
Rb	Rubidium
RbI	Rubidium Iodide
SCAPS-1D	Solar capacitance Simulator One Dimension
SDG(s)	Sustainable Development Goal(s)
Si	Silicon
Sn	Tin
Sn – HaP	Tin based halide perovskites
SnI <sub>2</sub>	Tin dioxide
S-Q	Shockley- Quisser
SRH	Shockley- Read- Hall recombination model

# LIST OF SYMBOLS AND FORMULAE

τ	Relaxation time
ε	Dielectric permittivity
ε,	Permittivity of free space
σ	Carriers' capture cross section
x	Electron affinity
η	Power conversion efficiency (PCE)
ρ	Density of charge $(C/cm^3)$
φ	Electrostatic potential
μ, μ <sub>n</sub> , μ <sub>p</sub>	Mobility, Electron mobility and Hole mobility, respectively
Cl- doped ITO	Chlorine doped Indium Tin Oxide
d	Thickness
D	Diffusion
$D_{p,n}$	Diffusion coefficient of holes and electrons
Е	Electric field
$E_C E_V E_F$	Conduction band, Valence band and Fermi level, respectively
$E_g$	Band gap energy
E <sub>T</sub>	Defect energy level
eV	Electron volt
FF	Fill Factor
G	Carrier generation
J	Current density
J <sub>drift</sub>	Drift Current
J <sub>diff</sub>	Diffusion Current
J <sub>dark</sub>	Dark current density
J <sub>light</sub>	Illuminated current density
lo	Dark saturation current density
Imax	Peak Current density
$J_{p,n}$	Current densities for holes and electrons
$J_{ph}$	Photo generated current density
I <sub>sc</sub>	Short-circuit current density

Κ	Degree Kelvin
k <sub>B</sub>	Boltzmann's constant
ks	Semiconductor dielectric constant
$m_{e}^{*}$	Effective electron mass
n	Concentration of electrons
$n_t(x)$	Trapped electrons
n(x)	Free electrons
$N_A^+$	Acceptor ionized doping concentration
$N_D^-$	Donor ionized doping concentration
N <sub>a</sub>	Concentration of acceptor
N <sub>c</sub>	Density of states in the conduction band
N <sub>D</sub>	Doping concentration
N <sub>T</sub>	Defect density
$N_V$	Density of states in the valence band
p	Concentration of holes,
P <sub>max</sub>	Peak power
$p_t(x)$	Trapped holes,
p(x)	Free holes,
q	Electron charge
R	Carrier recombination
R <sub>SRH</sub>	Shockley- Read- Hall recombination
Т	Temperature
U	Net recombination in a device
V	Voltage
V <sub>bi</sub>	Built-in voltage
V <sub>d</sub>	Drift Velocity
V <sub>max</sub>	Peak Voltage
V <sub>oc</sub>	Open-circuit voltage
$v_{th}$	Thermal velocity

#### CHAPTER ONE

## **INTRODUCTION**

#### **1.1 Introduction**

This chapter gives a brief overview of the growing energy consumption and the shortcomings of fossil fuels hence the need for alternative energy sources such as solar energy. The advancement of solar cells through the first, second and third generations: the shift that has led to the study of lead – free  $Cs_{1-x}Rb_xSnI_3$ perovskite, crystalline silicon single cell and lead – free  $Cs_{1-x}Rb_xSnI_3$ Perovskite – Silicon 2T tandem solar cell (s) is explored. The problem statement, justification, objectives, research questions, scope and limitations of the study are dealt with in this chapter.

## **1.2 Background of the Study**

Civilization comes with a steady increase in energy consumption. The increase in consumption of energy, more so electrical energy is expected to rise in the future to sustain human development. The increasing energy demand has caused a drastic decline in the fuel stocks, fossil fuel being a primary source of energy (Z. Liu, 2015) hence creating an energy crisis. This compounded with increasing carbon dioxide emissions that are causing global warming has enhanced interest in the development of clean renewable sources of energy (Xu *et al.*, 2021). Extensive research on solar energy accompanied by technological advances over the last twenty years augments solar usage by further decreasing costs and increasing solar panel efficiency (Sahare *et al.*, 2021). Solar cells hence hold great hopes for use as an environmentally friendly and economically viable renewable source of energy, hence an alternative to fossil fuels (Trieb & Elnokraschy, 2007). There are three basic generations of solar cells, though one of them doesn't quite exist yet, and research is ongoing.

They are designated as first (or Silicon) solar cells, second (or thin films) solar cells, and third generation solar cells, differing according to their cost and efficiency (Khatibi *et al.*, 2019). The first solar cell based on a silicon (Si) p-n junction with 6% power conversion efficiency (PCE) was invented at the Bell Labs in 1954 (Chapin *et al.*, 1954). Since then, Si-based solar cells have undergone decades of development including device structure design, Si defects passivation, optical design, and wafer surface treatment, (L. Hao *et al.*, 2021) which boosts the device efficiency gradually to a world-record value of 23.3% for multi- crystalline Si cell (Richter *et al.*, 2017), 26.1% for single crystal Si cell (Partain *et al.*, 1987), and 26.7% for Si-based heterostructure solar cell (Stevenson & Luchkin, 2021).

Further improvement in device PCE for Si-based single-junction solar cells becomes a bottleneck in this field since the device efficiency is approaching the Shockley-Quisser (S-Q) limit of 29% for a single-junction cell (Jiang *et al.*, 2021). Traditional solar cells are made from silicon, which are currently the most efficient, long-lasting, and account for around 80+ percent of all the solar panels sold (Sampaio & González, 2017). Silicon however has an indirect bandgap and is not able to absorb much sunlight as compared to direct bandgap materials. Thicker Silicon layers are required to absorb the same amount of light as any thin layer of direct bandgap material (Makori *et al.*, 2015).

Second-generation (thin-films) solar cells are made from layers of thin semiconductors. They offset many of the disadvantages of the conventional silicon cells by use of less material of lower cost, less energy, and lower-cost manufacturing processes making largescale production of thin films feasible (Devi *et al.*, 2018). Photovoltaic conversion of solar energy from low-cost solar cells will be a very important solution to supply the increasing energy demands when the conventional source of energy is depleted in the

future (P. Liu *et al.*, 2011). Thin-film solar cells are made by depositing a thin layer of semiconductor on a supporting material (substrates) such as glass, stainless steel by chemical vapor deposition. The materials selected for deposition are strong light absorbers, most commonly amorphous silicon (a-Si), cadmium telluride (CdTe) and copper indium (gallium) diselenide (CIS or CIGS) (Seshan, 2012). These materials are suitable for deposition over large substrate areas (up to 1 meter) and hence allow high volume manufacturing (Bhatia, 2014). In terms of costs, amorphous silicon thin film solar cells use less than 1 percent of the silicon used in conventional cells, and the material costs are also lower for cells using CdTe or CIS technologies (Rahman, 2021). These cells also do not require assembling and are flexible, hence having versatile applications. The efficiency levels of these thin film solar cells range between 6 to 8 per cent (Bhatia, 2014).

Third generation of solar cells have drawn a great deal of attention over the years since the introduction of methylammonium lead halide-based perovskite (CH<sub>3</sub>NH<sub>3</sub>PbX<sub>3</sub> = Cl, Br, I) (Kojima *et al.*, 2009).Its remarkable features such as ideal tunable bandgap, long diffusion length, excellent carrier transport mechanism, and ease of fabrication have made the perovskite material become a formidable competitor to the traditional siliconbased solar cells (Shi & Jayatissa, 2018). The search for Perovskite solar cells (PSCs) with high efficiencies and stability is an active area of research. Lead halide perovskites have displayed the highest solar power conversion efficiencies of 25.7 % (Green *et al.*, 2019). Pb toxicity of the lead halide perovskite is however a serious hurdle in the quest for commercial development of the solar cell (Green *et al.*, 2014). Lead-free perovskites have emerged as viable candidates for potential use as light harvesters to ensure clean and green photovoltaic technology (Kour *et al.*, 2019) .Tin (Sn) is one of the most promising alternative candidates to replace Pb, being its closest analogue with similar structural and electronic properties. Most efficient Pb-free perovskite solar cells (PSCs) to date always include Sn in the perovskite composition (Ke *et al.*, 2019).

Motivated by the tandem configuration, a few years ago, research scientists started to fabricate perovskite – Si tandem solar cells. The first reported proof-of-concept was a perovskite – Silicon four-terminal (4T) tandem solar cell that exhibited an overall power conversion efficiency (PCE) of 13.4 % (6.2 % of the top cell and 7.2 % of the bottom cell) in 2014. The authors estimated that 31.6 % power conversion efficiency (PCE) can be achieved with both optical and electrical optimization (Löper *et al.*, 2015). The first perovskite – Silicon two-terminal (2T) tandem solar cell was reported with an overall power conversion efficiency of 14.3 % in 2015. Simulation results indicate a possible 32 % power conversion efficiency (PCE) with optimization of the transparent top electrode and interconnection layers between the top and bottom cell (Mailoa *et al.*, 2015).

The certified PCE of perovskite – Silicon tandem solar cells increased dramatically from 23.5 % in 2017 to 29.5 % in 2020, exceeding the S-Q limit of Si single-junction cell, but it is still far from saturating (Cheng & Ding, 2021). According to the reported optical and electrical analysis, the efficiency limit of perovskite – Silicon tandem cell is over 40 % (Futscher., 2016), indicating that there is still a room for boosting the device efficiency of tandem solar cells.

The single-junction solar cell efficiency is limited by its intrinsic optical bandgap(Benduhn *et al.*, 2017). The tandem devices however, by combining semiconducting materials with different bandgaps are able to react with a wider range of solar spectrum, generating power greater than the S-Q limit (Leijtens *et al.*, 2018). In a tandem configuration, the top solar cell with relatively wide bandgap absorbs photons with high energy (such as ultraviolet and visible light), while the bottom solar cell with

relatively narrow bandgap harvests photons with low energy such as near infrared part of the solar spectrum (Lin *et al.*, 2021). In this way, more photons can be absorbed and converted into electricity. Generally, the tandem solar cell architecture could either be a monolithically integrated device where the wide bandgap top cell is directly fabricated on top of the narrow bandgap bottom cell to form a series connection between the two sub cells (2T tandem cell), or a mechanical stack where the two sub cells are only coupled optically but electrically separated (4T tandem cell). In the perovskite – Si tandem solar cells circuit, the sub cells in a 2T tandem device are connected in series, current matching of the top and bottom cell is always required to ensure the overall device current is not limited by the sub-cell with lower current. The 4T tandem solar cells are electrically separated (Lin *et al.*, 2021).

#### **1.3 Statement of the Problem**

Solar cells are considered among promising alternatives to fossil fuels (Makori *et al.*, 2015). Crystalline silicon solar cells (c-Si) are not only stable, non-toxic and abundant but also the dominant technology on the commercial photovoltaic market, comprising above 80 % of total demand (Jäger *et al.*, 2019). However the PCE of silicon (Si) solar cell has been stuck around 25 % for 15 years, therefore some approaches are needed to enhance the Si solar cell performance. In the family of solar cells.Perovskite Solar Cells (PSCs) have emerged as one of the most promising photovoltaic (PV) technology (Kojima *et al.*, 2009). Lead-based perovskite solar cells exhibit outstanding performance. However, the toxicity of Pb increases environmental damage and is also a barrier to the mass production and commercialization of perovskite solar cells (Wang *et al.*, 2019). Introduction of Pb-free perovskites enhances the affordability of perovskite solar cells, apart from being safe. The lead –free perovskites however are faced with a major

challenge of low efficiency and stability. Novel design strategies for perovskite materials with improved stability and high performance have to be explored. One such way to mitigate the deficiencies of both cells, a perovskite – silicon tandem solar cell is designed and optimized (Nogay *et al.*, 2019), the top cell being  $Cs_{1-x}Rb_xSnI_3$ perovskite which is a viable alternative to lead-based perovskites. The perovskite – silicon tandem solar cell is reliable material due to its potential to raise the efficiency past the theoretical limit.

## **1.4 Research Objectives**

## 1.4.1 General Objectives of the Study

To model and investigate the photovoltaic characteristics of lead – free  $Cs_{1-x}Rb_xSnI_3$  – silicon tandem solar cell

## 1.4.2 Specific Objectives of the Study

- i. To investigate the effect of thickness, defect density and doping concentration on the lead free  $Cs_{1-x}Rb_xSnI_3$  absorber layer.
- ii. To evaluate the effect of variation of electron transport material (ETL) thickness,
   doping concentration and CBO and influence of the ITO and Cl doped ITO
   front contact work function on the lead free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub>perovskite solar cell.
- iii. To determine the photovoltaic characteristics of lead free  $Cs_{1-x}Rb_xSnI_3$  silicon tandem solar cell.
- iv. To assess the effect of thickness, defect density and doping concentration on the absorber layers in the lead free  $Cs_{1-x}Rb_xSnI_3$  silicon tandem solar cell.

## **1.5 Research Questions**

i. What is the effect of thickness, defect density and doping concentration on the performance of the lead – free  $Cs_{1-x}Rb_xSnI_3$  perovskite absorber layer?

- ii. What is the effect of variation of the thickness and doping concentration of the electron transport material as well as the influence of the back contact work function on the lead free  $Cs_{1-x}Rb_xSnI_3$  perovskite solar cell?
- iii. What are the photovoltaic characteristics of lead free  $Cs_{1-x}Rb_xSnI_3$  silicon tandem solar cell?
- iv. What is the effect of thickness, defect density and doping concentration on the absorber layers in the lead free  $Cs_{1-x}Rb_xSnI_3$  silicon tandem solar cell?

## 1.6 Justification of the Study

There is a growing demand for materials with desirable properties required in the fabrication process of a solar cells. Crystalline silicon solar cells have dominated the photovoltaic market since the very beginning in the 1950s (Baloch *et al.*, 2018). Silicon is nontoxic and abundantly available in the earth's crust, and silicon PV modules have shown their long-term stability over decades in practice. Perovskites have physical, optical, and electrical characteristics that aim to increase the efficiency and lower the cost of solar energy. Perovskite PVs indeed hold promise for high efficiencies, as well as low potential material & reduced processing costs (Lin *et al.*, 2021). Despite the fast development of perovskite PV technology, the practical application of PSCs is significantly limited by their small device area and poor device stability.

The advantage of tandem solar cells is that they exploit sunlight better. By using a higher bandgap material as top cell which is higher than 1.124 eV of the silicon bandgap(Baloch *et al.*, 2018), the higher energy photons generates a voltage approximately twice that which silicon can generate. In perovskite – silicon tandem device, the high energy photons are absorbed by the top cell of perovskite, while the low energy photons are absorbed by the Silicon bottom cell. The lead – free  $Cs_{1-x}Rb_xSnI_3$  ( $x \le 0.2$ ) perovskite with a bandgap of ~1.4 eV is a compatible contender as a material for the top cell in

tandem configuration (Marshall *et al.*, 2018). Numerical simulations are required to study the behavior of systems/materials whose mathematical models are too complex to provide analytical solutions. This gives deeper insight into the material/system for optimization without much wastage incurred in actual calibration of the materials by different iterations and for a far lesser cost than the actual calibration of a material (Devi *et al.*, 2018).

## **1.7 Significance of the Study**

Experimental and theoretical concepts and trends of the tandem solar cells predicts a photovoltaic device with high conversion efficiency. In pursuit of an environmental friendly device with the predicted properties, research has been done on different structures of solar cells. This work endeavors to study a lead – free  $Cs_{1-x}Rb_xSnI_3$  – silicon tandem solar cell hence providing a lead to experimental physicists in the moderation of variation of different parameters of study for achieving its maximum potential. This achievement contributes to the industrialization of the energy sector to come to the realization of Sustainable Development Goal (SDG 7) which aims to increase substantially the share of renewable energy in the global energy mix.

## **1.8 Scope of the Study**

This study focused on the numerical modelling and characterization of lead – free  $Cs_{1-}$ <sub>x</sub>Rb<sub>x</sub>SnI<sub>3</sub> – silicon tandem solar cell for photovoltaic applications.

## 1.9 Limitation of the Study

The SCAPS application was used without any modification or alteration to the original source code; through validation from experimentation literature. The limited extent to which SCAPS could predict the properties of the material, are hence the confines to which this research was undertaken.

#### **CHAPTER TWO**

## LITERATURE REVIEW

#### **2.1 Introduction**

This chapter is a presentation of both empirical and theoretical review on  $Cs_{1-x}Rb_xSnI_3$ perovskite, crystalline silicon solar cells and lead – free  $Cs_{1-x}Rb_xSnI_3$  – silicon tandem solar cell. The studies that have been done on and the deduced general theory on the interaction of light in photovoltaics in relation to the aforementioned solar cells are discussed. The working principle behind photovoltaic cell and the SCAPS simulator is also covered extensively using mentioned equations.

## **2.2 Empirical Review**

## 2.2.1 Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> Perovskite Solar Cells

B-γ- phase CsSnI<sub>3</sub> is a wholly inorganic perovskite comprising a 3-dimensional structure of corner sharing SnI<sub>6</sub>octahedra with Cs cations surrounded by 8 SnI<sub>6</sub>octahedra, and adopts the orthorhombic B-γ- phase below 89°C. It possesses a high electron and hole mobility, a small exciton binding energy (Chen *et al.*, 2012; L. Huang & Lambrecht, 2016) and offers strong inter-band absorption and photoluminescence. Tin vacancies however can readily form, leading to heavily p-type semiconductors which can be regarded as metallic in the degenerately doped limit ( $10^{19}$  cm<sup>-3</sup>). Thin-film samples with 10 % excess SnI<sub>2</sub> produce materials with a low equilibrium hole-density hence minimize the presence of excess tin halide during film deposition, offering semiconductor behavior. To date it has been used as the light harvesting semiconductor in planar (Marshall *et al.*, 2015, 2016, 2018) device architectures, demonstrating the potential to achieve very high short circuit current density (Song *et al.*, 2017) and high device fill factor (FF)(Marshall *et al.*, 2016) under one sun illumination. The primary factor limiting the power conversion efficiency of B- $\gamma$ - CsSnI<sub>3</sub> based PVs is the low open-circuit voltage,  $V_{oc}$ . To date the highest  $V_{oc}$  reported is ~ 0.55 V (Marshall *et al.*, 2016) achieved for an inverted device architecture using phenyl-C61-butyric acid methyl ester (PCBM) as the electron transport layer (ETL). One strategy is to curb this is to tune the electronic structure of B- $\gamma$ - CsSnI<sub>3</sub> by substitution of A-site Cs cation with the smaller Rbcation to form Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub>. The orbitals of the A-site metal cation indirectly affect the band gap as a result of the distortion of the lattice of SnI<sub>6</sub>octahedra via tilting that occurs when reducing the size of the A-site ion (Jung *et al.*, 2017; Prasanna *et al.*, 2017). B-  $\gamma$ - CsSnI<sub>3</sub> PV devices with an inverted planar device architecture exhibit the best efficiency and stability without a hole-transport layer. This simplified device architecture was hence used as a test bed for this perovskite material. By increasing the molar composition of Rb (value of x),  $V_{oc}$  can be significantly increased in this type of perovskite material. However it was observed that as the number of Rb atoms substituting Cs increased the stability of the perovskite decreased.

Over the years a steady progress has been made in elevating the efficiency and enhancing air stability of this single cation (Cs) based Sn perovskites. However, the challenge of commercialization has pushed the scientific and research community to come up with unique ideas. A new trend of combining two or more cations in a single perovskite has emerged, as it offers numerous possibilities of enhancing device performance and stability. This idea proved very successful in lead based perovskites(Namvar *et al.*, 2019; Salado *et al.*, 2017; Sun *et al.*, 2017; X. Zhang *et al.*, 2017), simultaneously gaining the attention of groups working on Sn based perovskites keeping in view the objectivity of high efficiency and long term stability. Uniform morphology with better crystal quality, significant suppression of defect profile and suppression of oxidation of tin are achieved with the Rb incorporated film. The incorporative additive ensures enhancement in the device performance and stability (Khadka *et al.*, 2020). The  $Rb_xCs_{1-x}SnI_3$  alloy follows Vegard's law well in terms of lattice constants, distortion angles, and band gap. The ionization potentials and electron affinities vary strongly with surface termination, which can be tuned with synthesis conditions (Jung *et al.*, 2017).

Marshall and group (Marshall *et al.*, 2018) first reported this 3D mixed cation Cs<sub>1</sub>. <sub>x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite, for PV application. The 3D perovskite Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> can be prepared from room temperature N, N-dimethylformamide solutions of RbI, CsI and SnCl<sub>2</sub> for  $x \le 0.5$ , and that for  $x \le 0.2$  film stability is sufficient for utility as the light harvesting layer in p-i-n architectures. When Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub>perovskite is incorporated into the model inverted PV device structure; ITO|Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub>|PCBM|BCP|AI, a  $V_{oc}$  of 0.5 V is achieved (Marshall *et al.*, 2018). However, for this low Rb loading the increase in band gap is very small ~0.6 eV and so an increase in  $V_{oc}$  is achieved without reducing the range of wavelengths over which the perovskite can harvest light. This champion cell for  $x \le 0.2$  provided a PCE of ~ 2.25% and was the preferred option for photovoltaic applications.

#### 2.2.2 Tandem Solar Cells

Monolithic tandem techniques (perovskite – CIGS, perovskite – silicon, perovskite – perovskite tandems) were first reported in 2015 and experienced a remarkable development over time. The PCE has recently improved to 23.5 % (Ruiz-Preciado *et al.*, 2022), 28.7 % (Sveinbjörnsson *et al.*, 2022) and ~20 % (Zheng *et al.*, 2022) and for all-perovskite, perovskite – silicon and perovskite – CIGS tandems, respectively. Many 2T tandem solar cells have been designed by using silicon as a lower cell with a steady improvement in PCEs over time. Despite the similar high-efficiency potential of all three tandem technologies, progress in the development of the all-perovskitetandem and

perovskite – CIGS cells has been slow although recently impressive results have been reported (Jošt *et al.*, 2020).

Silicon base hetero-junction and nanocrystalline recombination junctions, demonstrated a PCE of 25.5 % (Sahli *et al.*, 2018). A PCE of 25.0 % for perovskite – silicon tandem solar cells after minimizing the parasitic absorption and reflection losses with optical optimization in the perovskite precursor, by adding MACl and MAH<sub>2</sub>PO<sub>2</sub> (Bush *et al.*, 2018). The efficiency of perovskite – silicon-heterojunction tandem solar cells was improved from 23.4 % to 25.5 % by utilizing a textured foil for light manipulation (Jošt *et al.*, 2018). A valid stable figure of 25.2 % for power conversion efficiency could be obtained by making use of silicon oxide nanocrystalline-based optical interlayer in perovskite – silicon tandem solar cell (Mazzarella *et al.*, 2019). Using high temperature resistant p-type crystalline silicon lower cells in 2T perovskite – silicon tandem solar cells, they exhibit a stable state and attained 25.1 % PCE (Nogay *et al.*, 2019). Highly effective monolithic tandem solar cells could be realized by combining rear silicon hetero-junction lower cells with p-i-n perovskite top cells that give a certified PCE of 25 % and 26 % after reducing current mismatch but with slightly less fill factor (Köhnen *et al.*, 2019). Oxford PV demonstrated the highest PCE of 28 % (Green *et al.*, 2019).

Solar cells involving crystalline silicon (c-Si) are the dominant technology on the commercial photovoltaic (PV) market, comprising 66 % of total demand in 2020 (P. Liu *et al.*, 2011). Literature findings postulate silicon attracting a great deal of attention by far, from the various potential lower cell technologies for perovskite based tandem cells. The dominant mono-crystalline solar cell technology used in silicon single-junction solar cells is based on passivated emitter rear contact (PERC) technology, generating PCEs well beyond 20 % and exceeding 700 mV. The perovskite – silicon two-terminal (2T) tandem has also been designed on a homo- junction silicon solar cell treated with

classical processes of high-temperature diffusion (Mailoa *et al.*, 2015). Hetero-junction cell with an efficiency of 26.6 % and a  $V_{oc}$  of 740 mV hold today's single-junction silicon cell record (Yoshikawa *et al.*, 2017). The cell was manufactured with interdigitated back contacts, however, not fitted to 2T requirements. The device with either side contacted holds the record for a Tunnel Oxide Passivated Contact (TOPCon) technology of 25.7 % (Richter *et al.*, 2017). In this research, a monolithic lead – free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> – silicon tandem solar cell was studied, and its performance optimized by varying some prime parameters.

## **2.3 Theoretical Review**

To study the complex performance of semiconductors, numerical simulation is used to solve the Poisson and continuity semiconductor equations. Several parameters such as absorber thickness, defect density, donor concentration can be used to understand individual carrier densities, carrier transport mechanism, electric field distribution, and recombination profiles which are optimized to achieve a better solar cell.

## 2.3.1 Photovoltaic Effect

In a solar cell, an electron-hole pair is created when light is absorbed. Both chemical and electrical processes are involved in creating current and voltage in a semiconductor when exposed to light (Khallaf *et al.*, 2009). The light that is incident to a p-n junction solar cell is transmitted through the n-type material to the p-type semiconductor which absorbs it leading to generation of electron-hole pair. Some of the charge carries with generated minority are swept by electric field to across the junction in the depletion region. The electrons are collected at n-type region while holes are collected at p-type region. Photocurrent is kept connected through the collection of the charges across the cell. A semiconductor does not absorb all the light that is incident to its surface, part of the light

is transmitted through the material and also a portion of the light is reflected by the surface of the semiconductor (Kurumi *et al.*, 2008).

The absorption coefficient is a parameter that measures the ability of the material to absorb light (Khallaf *et al.*, 2009). Electrons in the valence band absorb photons that have energy that is greater than the band gap which makes them to be excited to states that are higher. An electron-hole pair is created when the electrons that have been excited cross the band gap and move to the n-side. The electron-hole pair is separated by an internal electric junction field, hence electrons move towards the n-side while holes to the p-side of the cell (Kurumi *et al.*, 2008).

#### 2.3.2 Working principle of Photovoltaic Solar Cells

The commonly known photovoltaic solar cells are derived from a p - n junction formed by bringing two asymmetrically doped semiconductors together. The semiconductor with donor impurities is referred to as n - type semiconductor while the other with acceptor impurities is called the p - type semiconductor. The p - n junction formed can either be of the same material or different materials forming a homojunction or hetero junction respectively. When light of sufficient energy is irradiated on the solar cell, a potential difference is generated at the junction of the two different semiconductors. A solar cell is two terminal device which conducts like a rectifier diode in the dark and generates a photo voltage when illuminated (Nelson, 2003).

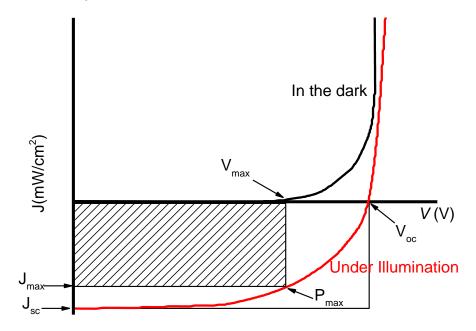
#### 2.3.3 Solar Cell Device Characterization Parameters

The simplest characterization in a solar cell is the determination of the current – voltage relationship which involves parameters such as the short- circuit current density,  $J_{sc}$ , the open-circuitvoltage,  $V_{oc}$ , the Fill Factor, *FF* and the peak power,  $P_{max}$ . These parameters are determined from the illuminated J - V characteristic curve as illustrated in Figure 1.

The conversion efficiency,  $\eta$ , is determined from these parameters as shown in Equation 2.15. The following sub-section gives a brief explanation and formulae for these parameters based on an ideal solar cell.

## Figure 1

J - V characteristic of a solar cell in the dark and under illumination



# (a) Short-Circuit Current Density, J<sub>sc</sub>

The short- circuit current density is the maximum photo-generated current per unit area delivered by a solar cell when the terminals of the solar cell are in contact with each other. It ideally represents the contribution of the photocurrent to the electronic transport. This is the current flowing through an external circuit attached to the metal contacts of the solar cell under short-circuit conditions (Araoz, 2009). It is determined from the net current density  $J_{light}(V)$ in an illuminated solar cell which is given as (Nelson, 2003)

$$J_{light}(V) = J_{dark}(V) - J_{ph}$$

$$(2.10)$$

Where  $J_{ph}$  is the photon generated current density and

*J*<sub>dark</sub> (V) is the dark current density given by:

$$J_{dark}(V) = J_o\left(e^{qV_{nk_B}T} - 1\right)$$
(2.11)

Where *T* is the absolute temperature,  $J_o$  is the dark saturation current density and *n* is the ideality factor with values between 1 and 2 and V is the voltage across the junction (Nelson, 2003).

Thus, with the electronic charge  $(q = 1.603 \times 10^{-19}C)$  and Boltzmann's constant  $(k_B = 1.38 \times 10^{-23} J K^{-1})$  the illuminated solar cell equation is given by

$$J_{light}(V) = J_o \left( e^{qV_{/nK_BT}} - 1 \right) - J_{ph}$$
(2.12)

## (b) The open-circuit voltage, V<sub>oc</sub>

The open circuit voltage  $V_{oc}$  defined by  $J(V_{oc}) = 0$ , is the maximum voltage obtainable from the solar cell and a measurement of the change in electrochemical potential of electrons and holes with respect to their equilibrium conditions in the darkness.  $V_{oc}$ depends on the photo-generated current density,  $J_{ph}$ . For an ideal solar cell, it is given by (Nelson, 2003):

$$V_{oc} = \frac{nK_BT}{q} \ln\left(\frac{J_{ph}}{J_o} + 1\right)$$
(2.13)

#### (c) Fill factor, FF

The fill factor is the ratio of the maximum power  $P_{max} = J_{max} \times V_{max}$  generated by a solar cell and the product of  $V_{oc}$  and  $J_{sc}$ . It describes the 'squareness' of the J - V curve. Equally, it is the area ratio of the rectangle of maximal area covered by the axis and the experimental I (V) curve to that enclosed by the axis and the corresponding parallels at  $V_{oc}$  and  $J_{sc}$ .

$$FF = \frac{V_{max}J_{max}}{V_{oc}J_{sc}} = \frac{P_{max}}{V_{oc}J_{sc}}$$
(2.14)

## (d) Power Conversion Efficiency, η

This is the ratio of the generated maximum power and the incident power on the solar cell. It is given by:

$$\eta = \frac{P_{max}}{P_{in}} = \frac{V_{oc} \times J_{sc} \times FF}{P_{in}}$$
(2.15)

## 2.3.4 Solar cell simulation in SCAPS

Computational simulation is a technique of studying and analyzing properties of thin films, real devices or an imaginary system using mathematical models by mimicking it with a computer software.

A number of solar cell simulation applications have been developed over the years such as AMPS (Analysis of Microelectronic and Photonic Structures), ASA (Amorphous Semiconductor Analysis), PC1D, SimWindows, ADEPT-F, SILVACO TCAD, SYNOPSYS ATLAS and many others as viable tools for studying and understanding the properties of solar cell devices such as the optical and electrical properties of complex solar cell devices. Simulation also helps to reduce processing cost and time spent on solar cell device fabrication by providing useful information on optimum values of parameters that contribute to the improvement of the device's performance. It further predicts properties that may not be easy to determine experimentally.

In this section, the operation of Solar Cells Capacitance Simulator (SCAPS) developed by University of Gent is described, which was used to carry out the simulations is described in detail.

## (a) Description of working principles of SCAPS

SCAPS 1D simulator is used to simulate the electrical characteristics of thin-film heterojunction solar cells by solving the basic semiconductor device equations under steady state conditions (Burgelman *et al.*, 2016). A brief description of running a

simulation is as follows:

## Figure 2

Working point Temperature (K) \$300.00	Series resistanc	e —— Shunt resistance yes	Action	list — All	SCAPS settings
Voltage (V) = 0.0000			Load Actio	n List	Load all settings
Frequency (Hz) \$1.000E+6 Number of points \$5	a second s	hm cm^2 Rsh 릨1.00E+3 S / cm^2 Gsh 릨1.00E-3	Save Actio	n List	Save all settings
Illumination: Dark Light	G(x). Fi	rom internal SCAPS calculation	Read from file		
Light source for internal G()		Incident (biss)	External file Generation file	e to read G(x)	from
Spectrum file: Hummated Select Scaps SCAPS 3.0 werkversi		ight power (W/m2) e son or lamp 0.00	Select		* ge
Spectrum cut off?	ontwavel (nm)	after cut-off 0.00	Ideal Light Curren	itin file (mA/cm2)	20.000
A STATE CONTRACT STREET, STATE	gwavel (om) = 2000.0 Ismission (%) = 100.000	after ND 0.00	V	Attenuation (%	
		ate/195 0.00	Ideal Light Curren	itin cell (mA(cm2)	0.000
Current voltage		n ≛0.8000	ofpo ‡41		increment (V)
Canacitance voltage			±41 ₫81	0.0200	increment (V)
Capacitance frequency fl (Hz)			21	05	points per decade
General response WL1 (			\$61	\$10	increment (nm)
Set problem los	ded definition file:	-	Problem file:	s	et Problem
	Continue Stop	Results of c	alculations	Save	all simulations
Calculate: single shor	Continue				
Calculate: single shot	Ratch colum	EB G.R AC I-	C-V C-F	E Clear	all simulations
Calculate: single shot Calculate: batch		EB G,R AC IN Recorder		E Clear	all simulations SCAPS info

SCAPS start up panel: The Action Panel

## (b) Derivation of the governing equations in SCAPS

SCAPS simulation is governed by three semiconductor equations: Poisson's equation, electron and hole continuity equations and the carrier transport equations. SCAPS numerically solves these equations for the electrostatic potential, electron and hole concentration as function of positions x.

## a. Poisson equation

The Poisson equation connects the electric potential  $\Phi$  and the charge as shown in equation 2.16 (Jehad & Hamammu, 2013; Physics, 2014).

$$\frac{d}{dx}\left(-\varepsilon(x)\frac{d\Phi}{dx}\right) = q[p(x) - n(x) + N_D^+(x) - N_A^-(x) + p_t(x) - n_t(x)]$$
(2.16)

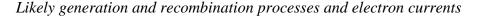
where p is the free hole density, n is the free electron density,  $N_D^+(x)$  is the ionized-donor density,  $N_A^-(x)$  is the ionized-acceptor density,  $p_t(x)$  and  $n_t(x)$  are trapped hole density and trapped electron density respectively, and  $\varepsilon$  is the dielectric constant of the medium.

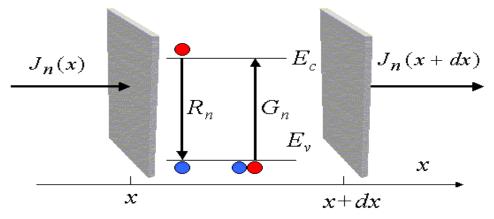
In the simulation, SCAPS determines the electrical potential  $\Phi$  and the carrier concentrations p and n ( $\Phi$ , n, p) by solving the coupled differential equations (Burgelman *et al.*, 2016).

## b. Continuity equations

The continuity equations in a semiconductor describe the change in carrier density over time due to the difference between the incoming and outgoing flux of carriers (electrons and holes) and their generation and recombination rates (Zeghbroeck, 2011). The derivation of the continuity equation is shown below.

## Figure 3





Note: Adapted from Zeghbroeck, (2011)

Figure 3 shows an elemental volume in which a one- dimensional electron flux  $J_n(x)$ and  $J_n(x + dx)$  entering and leaving the elemental volume at x and (x + dx)respectively.  $R_n$  and  $G_n$  are respectively rates of electron recombination and generation in the semiconductor device. The rate of change of electrons between x and (x + dx) is equal to the difference between the incoming and outgoing flux and the difference between the generation and recombination. If -qn(x, t) is the electron carrier density in the volume, then, the total carrier charge in the volume

$$= -qn(x,t)dV = -qn(x,t)dxdydz = -qn(x,t)A_xdx$$
(2.17)

Total number of charges generated  $-qG_ndV = -qG_nA_xdx$ 

Total number of charges recombined  $-qR_ndV = -qR_nA_xdx$ 

Therefore, the change of charges in the volume

$$-q\frac{\partial_n(x,t)}{\partial t}A_x dx = [J_n(x) - J_n(x+dx)]A_x - q(G_n - R_n)A_x dx$$
(2.18)

\By Taylor expansion,  $J_n(x + dx) \sim J_n(x) + \frac{\partial J_n}{\partial x} dx$ 

$$-q \frac{\partial_n(x,t)}{\partial t} A_x dx = \left[ J_n(x) - J_n(x) - \frac{\partial J_n}{\partial x} dx \right] A_x - q(G_n - R_n) A_x dx$$
$$-q \frac{\partial_n(x,t)}{\partial t} A_x dx = -\frac{\partial J_n}{\partial x} A_x dx - q(G_n - R_n) A_x dx$$
(2.19)

Dividing through Equation (2.19) by  $-qA_x dx$ 

$$\frac{\partial_n(x,t)}{\partial t} = \frac{1}{q} \frac{\partial J_n}{\partial x} + G_n(x,t) - R_n(x,t)$$
(2.20)

Similarly, for holes,

$$\frac{\partial_p(x,t)}{\partial t} = \frac{1}{q} \frac{\partial J_p}{\partial x} + G_p(x,t) - R_p(x,t)$$
(2.21)

Equations (2.20) and (2.21) are 1-D continuity equation for electrons and holes, respectively.

## c. Carrier transport equations

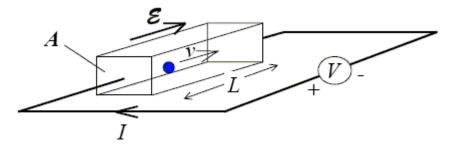
The net flow of charge carriers in a semiconductor generates currents. The process by which these electrons and holes move is called transport. There are two main transport mechanisms in semiconductor devices which are Drift: - the movement of charge due to electric fields and Diffusion: - the flow of charge due to density gradients. The total current density expressions for these carriers due to both drift and diffusion mechanism is derived.

## i. Drift current density

Drift current is the current generated by the movement of charge carriers due to an applied electric field, E as shown in Figure 4.

## Figure 4

Carrier drift caused by an applied electric field



Note: Adapted from Zeghbroeck, (2011)

Where I = current and therefore J = I/A = current density,  $\sigma =$  conductivity of the material, E= applied electric field.

When an Electric field  $\varepsilon$  is applied to a semiconductor device, it produces a force, **F** on the charge carriers which will experience a net acceleration, **a** (Neamen, 2003).

 $F = m_{\theta}^{*} a = -q\varepsilon \qquad (2.22)$  $-q\varepsilon = \frac{m_{\theta}^{*} v_{d}}{t}$  $v_{d} = -\frac{qt\varepsilon}{m_{\theta}^{*}} = -\mu_{n}\varepsilon$  $v_{d} = -\mu_{n}\varepsilon \qquad (2.23)$ 

Where,  $\mathbf{v}_d$  is the drift velocity, q is the elementary charge,  $\mu_n = \frac{qt}{m_e^*}$  is the electron mobility, t is time and  $m_e^*$  is the effective mass of electron.

The total current flux *J* passing through the box of volume V with length L as shown in Figure 4 is the total number N of charges passing through a unit area A per unit time. Mathematically (Amu, 2014);

$$J_{n|drift} = -\frac{NqL}{At} = -\frac{Nq\nu_d}{A}$$
$$J_{n|drift} = -nq(-\mu_n \varepsilon)$$

*n* is electron number density given as  $\frac{N}{v}$ . If the electron passing through the entire volume of the box is considered;  $\frac{N}{A} = \frac{N}{v}$ .

$$J_{n|drift} = nq\mu_n \varepsilon \tag{2.24}$$

Similarly, for holes the current density becomes

$$J_{p|drift} = pq\mu_p \varepsilon$$
 (2.25)

Therefore, the total drifts current becomes  $J_{drift} = J_{n|drift} + J_{p|drift}$ 

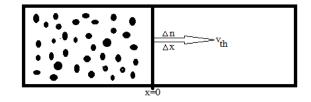
$$J_{drift} = q\varepsilon(n\mu_n + p\mu_p)$$

## ii. Diffusion current density

Diffusion is the process where particles flow from a region of higher concentration toward a region of lower concentration. A thermal equilibrium state of the system where the net flow of electrons and holes do not significantly alter the thermal equilibrium condition of the system (Neamen, 2003) is considered here. Figure 5 shows the electron concentration variation with position x in 1-D assuming uniform temperature so that the thermal velocity of the electron is independent of x.

## Figure 5

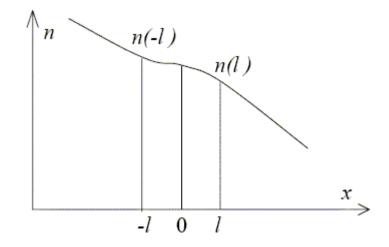
Representation of diffusion process



Note: Adapted from Neamen, (2000)

## Figure 6

Profile of carrier density for deriving the diffusion current expression



Note: Adapted from Zeghbroeck, (2011)

To calculate diffusion current for electron, defining some parameters is essential:

l = Mean free path of carrier

n(x) = Carrier concentration

 $v_{th}$  = Thermal velocity

 $Flux = Concentration \times velocity$ 

The flux of carrier crossing x = 0 from a distance x = -l from left to right of Figure 6 is

$$F_{l-R} = \frac{1}{2}n(x = -l)v_{th}$$
(2.26)

The carrier flux crossing x = 0 from a distance x = l right to left is

$$F_{R-l} = \frac{1}{2}n(x=l)v_{th}$$
(2.27)

The factor is because a half path travel of the carrier flow is considered to the right while the other half to the left.

The net flux of carriers crossing x = 0 from left to right is

$$F_n = F_{l-R} - F_{R-l} = \frac{1}{2} [n(-l) - n(l)] v_{th}$$
(2.28)

Using Taylor expansion for the carrier concentration about x = 0, to the first order gives;

$$n(-l) = n(0) - l\frac{dn}{dx}$$
 (2.29)

$$n(l) = n(0) + l\frac{dn}{dx}$$
(2.30)

Substituting eqs. (2.29), (2.30) into (2.28)

$$F_{n} = \frac{1}{2} \Big[ n(0) - l \frac{dn}{dx} - n(0) - l \frac{dn}{dx} \Big] v_{th} = -l v_{th} \frac{dn}{dx}$$

$$F_{n} = -D_{n} \frac{dn}{dx}$$
(2.31)

 $D_n = l v_{th}$ 

The electron diffusion current density  $J_{n|diff} = -qF_n$ 

Therefore

$$J_{n|diff} = -qD_n \frac{dn}{dx}$$
(2.32)

Similarly, for holes

$$J_{p|diff} = -qD_p \frac{dp}{dx}$$
(2.33)

The diffusion current for both electrons and holes is thus given as;

$$J_{diff} = J_{n|diff} + J_{p|diff}$$

$$J_{diff} = q \left( D_n \frac{dn}{dx} - D_p \frac{dp}{dx} \right)$$

## iii. Total current density, J

The total electron current density  $J_n$  for both drift and diffusion is:

 $J_n = J_{n \mid drift} + J_{n \mid diff}$ 

$$J_n = q \left( n\mu_n E + D_n \frac{dn}{dx} \right) \tag{2.34}$$

Similarly,

$$J_{p} = J_{p|drift} + J_{p|diff}$$

$$J_{p} = q \left( p \mu_{p} \boldsymbol{E} + D_{p} \frac{dp}{dx} \right)$$
(2.35)

where  $D_n$  and  $D_p$  are the diffusivities determined by Einstein relation as (Amu, 2014):

$$D_n = \frac{\mu_n K_B T}{q}$$
$$D_p = \frac{\mu_p K_B T}{q}$$

Equations (2.34) and (2.35) are the carrier current transport equation for electrons and holes, respectively, of a 1D semiconductor device.

Under steady state,  $\frac{\partial_n}{\partial t} = 0$  so that the continuity equations (Eq. 2.21) becomes

$$\frac{1}{q}\frac{\partial J_n}{\partial x} + G_n(x) - R_n(x) = 0$$

Substituting  $I_n$  from eq. 2.34 into the equation above;

$$n\mu_n \frac{dE}{dx} + \mu_n E \frac{dn}{dx} + D_n \frac{d^2n}{dx^2} + G_n(x) - R_n(x) = 0$$

Similarly, for holes

$$-p\mu_n \frac{dE}{dx} + \mu_p E \frac{dp}{dx} + D_p \frac{d^2p}{dx^2} + G_p(x) - R_p(x) = 0$$

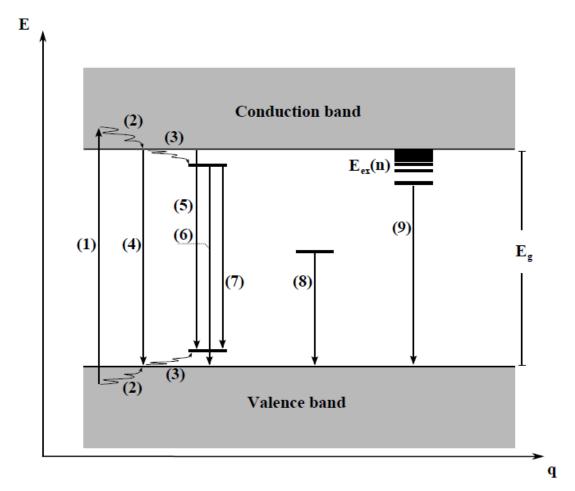
# 2.3.5 Generation (Gn, Gp) and Recombination (Rn, Rp) processes in the absorber layer

When a semiconductor is irradiated with solar energy, photons are absorbed resulting in creation of electron-hole pairs by excitation of an electron from the valence band into the conduction band, thus forming a hole in the valence band. This excitation can either be classified as a direct transition or an indirect transition. In direct transition, the maximum of the valence band and the minimum of the conduction band coincide at the same position in the reciprocal space. In the indirect semiconductor, the valence band maximum and conduction band minimum are at different positions in the reciprocal space. This difference has to be compensated for momentum conservation to take place. For small differences, the change of the momentum can be provided by the momentum of the photon, while phonons have to be emitted or absorbed to balance larger variations.

After an electron-hole pair is generated, recombination mechanisms such as radiative and non-radiative start taking place. Radiative recombination is spectrally distributed and gives information on the electronic states of the recombining charge carriers. Several other recombination processes can be distinguished depending on which electronic states are involved in the transition as shown in Figure 7. Once excitation take place (1), the electrons and holes move to the band edges (thermalize) within a timescale of picoseconds (2) or into shallow states (3) next to the band edges by dissipating their energy by emission of phonons. Recombination of electron-hole pairs from the extended states of the conduction and valence bands gives rise to band-toband luminescence (4). From the band edges the electron and hole recombine giving out a photon with the energy approximately equal to the band gap energy. Coulomb interaction of electron-hole pair and electron phonon coupling may possibly account for the slight deviations of the photon energy from the band gap energy.

## Figure 7

Schematic diagram showing the generation and radiative recombination processes in semiconductor: (1) generation of an electron-hole pair, (2) thermalization to the band edges and (3) into shallow states close to the band edges. (4) band-band, (5) band-to-tail, (6) tail-to-band, and (7) tail-to-tail transitions are presented as well as transitions involving deep states in the band gap (8) and excitonic states (9)



## *Note:* Adapted from Nuys, (2015)

Furthermore, states within the band gap such as band-tail states and deep states may result in radiative transitions with energies lesser than the band gap energy. Transitions that involve band states and/or band-tail states are called band-to-tail (5), tail-to-band (6), or tail-to-tail (7) transitions. When deep states are included in the transition (8), the energy of the emitted photon is significantly lower than the band gap energy(Nuys, 2015). Lastly, luminescence can occur from excitonic states (9). An exciton is a bound electron-hole pair formed by the absorption of a photon. Owing to the coulomb interaction between the electron and the hole, the total energy of the exciton is marginally smaller than the band gap energy (Nuys, 2015).

#### 2.3.6 Influence of Solar Cell Parameters

## *a*) Absorber Defect Density

An understanding of the effect of defect densities on device performance is of much importance since generation and recombination processes occur inside the absorber layer. Morphology and quality of absorber films are key factors in determining the performance of solar cells(Xing *et al.*, 2013). Charge recombination phenomena becomes dominant in the light absorber layer due to large defect density ( $N_T$ ) that is brought about by poor film quality. The Gaussian distribution with neutral defects set to be at the center of the band-gap is a perfect approach to understand the influence of defect densities of the absorber layer because a lot of defect energy levels are existing in the layer (Yin *et al.*, 2014). In light of the Shockley- Read- Hall recombination model (SRH), the effect of defect density on the cell performance of the silicon and perovskite layers (Sherkar *et al.*, 2017) is investigated. In this recombination type, electrons in the conduction band and holes in the valence band recombine through trap states.

$$R_{SRH} = \frac{np - n_i^2}{\tau (p + n + 2n_i \cos h(\frac{[E_i - E_T]}{KT}))}$$
(2.36)

$$\tau = \sigma \times N_T \times v_{th} \tag{2.37}$$

Where n and p are mobile electrons and holes concentrations, which are obtained by solving the Poisson equation and the Continuity equation for charge carriers.  $\tau$  is the carrier lifetime and N<sub>T</sub> and E<sub>T</sub> are defect concentration and defect energy level,

respectively.  $\sigma$  and  $v_{th}$  represent carriers' capture cross section and thermal velocity, respectively; they both give information about the generated carrier lifetimes as can be deduced. The perovskite material quality is quantified by the product of the carrier-capture cross-section  $\sigma$  and the trap density N<sub>T</sub> (Baloch *et al.*, 2018).

#### b) Absorber Layer Thickness

Absorber layer thickness plays an important role in determination of the performance of thin film solar cells. Optimum thickness ensures absorption of maximum number of photons to generate electron-hole pairs. When the absorber layer thickness is increased, the lower energy photons with longer illumination wavelengths that need a larger absorption depth produce an additional amount of electron-hole pair generation. If the layer is too thick, the photo- generated charge carriers must travel through the absorber to reach the electron and hole transport (carrier collection) layers, this necessitates low collection efficiency. Decreasing the absorber layer significantly means that the depletion region comes closer to the back contact, hence more electrons will be captured for recombination by the back contact. The decreased thickness is also not beneficial for full absorption of light, since there will be fewer electrons participating in the generation process and hence lowering the cell fill factor and power conversion efficiency (Nalianya *et al.*, 2021). It is therefore essential to optimize the absorber layer thickness for maximum photon absorption and in turn maximum efficiency.

## c) Absorber Doping Density

Absorber layer doping plays a key role in the performance of the device as it influences the electrical behavior of the layer. Appropriate doping levels can lead to an improved carrier transport by concentration of charges. Prior studies on Sn based perovskites show doping levels varied significantly in the range of  $10^{15}cm^{-3} - 10^{21}cm^{-3}$  (F. Hao *et al.*, 2014). Doping concentration variation influences cell performance due to the built-in electric field that increases with increase in  $N_A$ , this leads to high exciton dissociation and electron-hole migration with less recombination rate, hence the solar cell performance is improved (Mandadapu *et al.*, 2017).

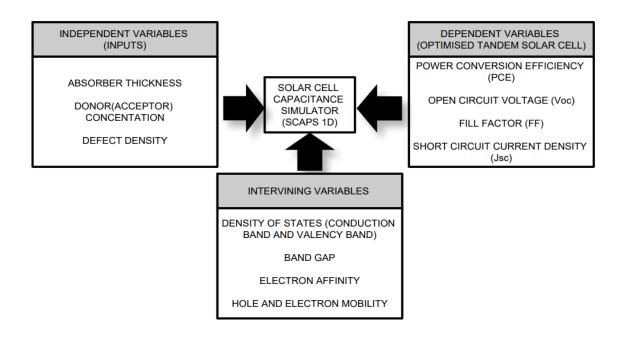
There was need for a comprehensive understanding of the complex relationship between the different parameters that affect the lead – free  $Cs_{1-x}Rb_xSnI_3$  perovskite solar cell, the crystalline silicon solar cell and the lead – free  $Cs_{1-x}Rb_xSnI_3$  perovskite – silicon tandem cell that guided the estimation of optimum values for best performance from tandem solar cells.

## **2.4 Conceptual Framework**

The SCAPS 1D software has been used to study various materials and characterize them for photovoltaic applications. The main variables in this study were the absorber thickness, donor and acceptor concentrations and the defect density. The intervening factors are kept constant in this study since they could also affect performance of the material. The optimized parameters gave yield to the optimum power conversion efficiency, the open circuit voltage, the fill factor and the short circuit current density which contain valuable information to guide researchers about the materials

## Figure 8

Conceptual Framework



Source: Author (2023)

## 2.5 Research Gap

## Table 1

Research Gap

Authors	Research	Key Findings	Research Gap
(Khadka et	Passivation of the	Rb incorporation controls surface	Incorporation of Rb
al., 2020)	Recombination	chemistry, film formation and	into B- $\gamma$ - CsSnI <sub>3</sub> and
	Activities with Rb	mitigation of trap centers hence	study its effect
	incorporation for	uniform morphology with better	experimentally,
	Efficient and Stable	crystal quality and suppression of	theoretically and
	SnHaP Solar Cells	oxidation of tin vacancies.	computationally
(Jung <i>et al.</i> ,	Rb/Cs Cation-	$Rb_xCs_{1-x}SnI_3$ demonstrates stability	Subjection of the
2017)	Exchange on	and follows Vegard's law in terms	perovskite material
	Inorganic Sn Halide Perovskites	of lattice constants, distortion	$Rb_xCs_{1-x}SnI_3$ for
	Perovskites	angles, and band gap	photovoltaic
(Monti et	Efficient Intra-band	Cation-tuning is explored as a route	applications Optimization of the
<i>al.</i> , 2018)	Hot Carrier	to improved performance where a	potential of
<i>ut.</i> , 2010)	Relaxation in the	small Rb fraction ( $x \le 0.1$ ) was	application of
	Perovskite	used and found to increase the Voc	$Cs_{1-x}Rb_xSnI_3$
	Semiconductor	of model inverted photovoltaic cells	001-110101
	$Cs_{1-x}Rb_xSnI_3$ :	<b>x</b>	
(Marshall et	$Cs_{1-x}Rb_xSnI_3$ light	Experimental application of Cs <sub>1-</sub>	Design and
al., 2018)	harvesting	<sub>x</sub> Rb <sub>x</sub> SnI <sub>3</sub> perovskite in an inverted	optimization of
	semiconductors for	planar device architecture without a	efficiency of Cs <sub>1-</sub>
	perovskite	HTL to achieve best stability and	<sub>x</sub> Rb <sub>x</sub> SnI <sub>3</sub> using
	photovoltaics	efficiency. The champion cell	numerical methods
		provided a PCE of 2.25%	in SCAPS.
(Aman <i>et</i>	Numerical	Design and optimization of the	Design and
al., 2021)	Modeling and	efficiency of lead – based	optimization of the
	Optimization of	$CH_3NH_3PbI_3$ Perovskite – Silicon	efficiency of lead –
	Perovskite – Silicon	2T tandem solar cell using SCAPS	free $Cs_{1-x}Rb_xSnI_3 -$
	Tandem Solar Cell	1D with 32.97% efficiency.	Silicon 2T tandem solar cell using
	Using SCAPS-1D		SCAPS 1D
			SCALD ID

The need and role of incorporation of Rb in different inorganic perovskites is gradually developed and studied through the literature outlined in the table 1. The practical incorporation and effect of replacement of Cs by Rb in the B- $\gamma$ - CsSnI<sub>3</sub> structure to come up with Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> mixed cation perovskite has caught the attention of researchers as an alternative to lead based perovskites. The new trend of research on lead – free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite – silicon tandem solar cells gives a further area to explore the photovoltaic nature of the material hence the reason for carrying out this research.

#### **CHAPTER THREE**

## **RESEARCH DESIGN AND METHODOLOGY**

#### **3.1 Introduction**

In this chapter, the operation and working principles of the SCAPS 1D software is discussed. The simulation architectures and parameters of the perovskite, silicon and tandem solar cells are also detailed. The range of variation of the parameters in each structure is also discussed.

## **3.2 Methodology and Modelling**

SCAPS-1D (ver.3.3.03) software was used for the device modelling. Various panels of the software are used to set or adjust the parameters from which results are inferred. In two-band gap system, higher bandgap absorber material forms the upper cell and lower bandgap absorber material forms the lower cell for optimum operation (Bremner *et al.*, 2016). Perovskite bandgap energies range from 1.4 eV to 1.9 eV (larger than silicon, band gap of ~1.1eV). This is relevant to the upper active layer for an efficient 2 – band gap structure (Almansouri *et al.*, 2015). SCAPS is fundamentally based on Poisson's differential equation for electrons and holes of semiconductors, coupled continuity differential equations and carrier transport equations as solved by Newton-Raphson and Gummel type iteration method (Burgelman *et al.*, 2000).

## 3.3 Simulation of Lead – Free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> Perovskite Solar Cell

The one dimensional SCAPS software, developed at the University of Gent, Belgium (Burgelman *et al.*, 2000) allows simulation of inverted planar devices. SCAPS is founded on three semiconductor equations which are Poisson's equation, electron and hole continuity equations and the carrier transport equations and can model various homojunctions, hetero-junctions, multi-junctions and Schottky barrier devices (Du *et al.*, 2016). The perovskite solar cell's architecture is an inverted heterojunction of ITO/Cs<sub>1</sub>-

 $_{x}Rb_{x}SnI_{3}/PCBM/$  BCP/Al as shown in Figure 9 (a) with its energy band diagram in figure 10 (a), has a reported a *PCE* of 2.08 % experimentally (Marshall *et al.*, 2018). The material parameters of the different layers have been selected from those reported in theoretical and experimental data of other works. Validation of results was accomplished by comparison of the simulated and experimental inverted (p-i-n) architecture of ITO/ Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub>/PCBM/BCP/Al. A numerical variation of band gap with varying molar composition x in Cs<sub>x</sub>Rb<sub>1-x</sub>SnI<sub>3</sub> was done to study the behavior of the band gap in the perovskite material.

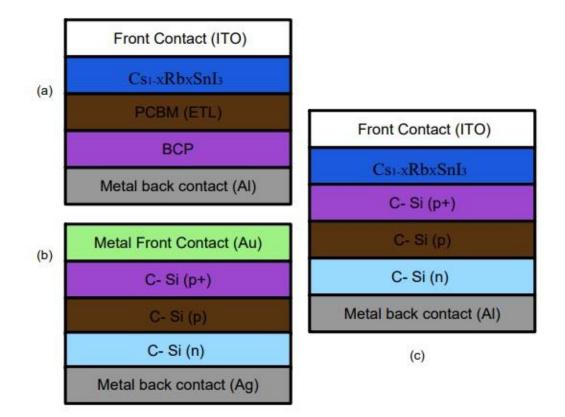
The conduction band offset (CBO) sign can be positive or negative depending on the photo-generated carrier barrier heights as indicated in the formulae CBO  $=(\chi_{perovskite} - \chi_{ETL})$ . The CBO was carefully optimized to reduce charge recombination at the absorber and ETL interface and that allows efficient carrier extraction. Electrical and optical characteristics of [6, 6]-Phenyl-C61-butyric acid methyl ester (PCBM) was used as ETL and its electron affinity varied to get the intended CBO.

Optimization of absorber thickness, defect density, and doping concentration, ETL (PCBM) thickness, doping concentration and CBO and ITO front contact was done by variation of parameters on specific ranges. Absorber thickness was varied on a range of (100nm–500 nm), defect density  $(10^{14} - 10^{17} cm^{-3})$  and absorber doping concentration  $(5 \times 10^{15} - 5 \times 10^{21} cm^{-3})$ . ETL (PCBM) thickness was varied on a range of (40 nm-100 nm), doping concentration  $(1 \times 10^{16} - 1 \times 10^{21} cm^{-3})$  and CBO (-0.28 eV) - (+0.22 eV). Influences of the work function of the ITO on the Cs<sub>1</sub>. <sub>x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite solar cells was varied from 4.7 eV - 5.6 eV. The work function of the Al metal back contact is determined at 4.2 eV.

parameters of each layer in the architecture and also indicate the parameters that were optimized for better results

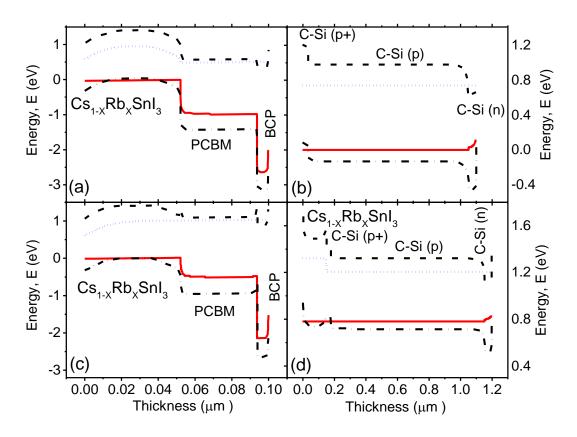
## Figure 9

Solar cells architecture, (a) p-i-n architecture of ITO/Cs1-XRbXSnI3/PCBM/BCP/Al, (b) Single junction Si cell of c-Si (p+)/c-Si (p)/c-Si (n) architecture and (c) Cs1-XRbXSnI3 – Si Tandem Solar cell Structure



## Figure 10

Energy band diagrams of (a) Lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite solar cell with -0.28 eV CBO, (b) Silicon cell with C-Si (p) at 1µm and (c) Lead – free  $Cs_{1-X}Rb_XSnI_3$ perovskite solar cell with + 0.22 eV CBO (d) Lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon tandem solar cell with C-Si (p) at 1µm



3.4 Simulation of Lead – Free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> – Silicon 2T Tandem Structure

To simulate a lead – free  $Cs_{1-x}Rb_xSnI_3$  –Silicon 2T tandem solar cell,  $Cs_{1-x}Rb_xSnI_3$  was used as a top (front) cell absorber, c-Si (p) for the bottom cell and the overall cell structure composes of ITO/Perovskite/c-Si (p+)/c-Si (p)/c-Si (n)/Al as shown in Figure 9 (c). The n-p-p+ structure covers a broad bandwidth spectrum of **1.12** *eV* due to infrared photons transmission from perovskite cell. Combining both of these two cells, a tandem structure is formed. The single silicon cell is simulated following experimental data (Yoshikawa *et al.*, 2017) as shown in figure 9 (b). The  $Cs_{1-x}Rb_xSnI_3$  perovskite cell was added into the single silicon cell where cells are configured in series producing a monolithic tandem structure. To get the optimum performance of the tandem solar cell, different physical parameters of top and bottom cells were taken into consideration. Tuning the thickness, donor/acceptor concentration and the defect density of the absorber layers, the PCE was optimized. Tables 3, 4, 5 and 6 summarizes parameters of each layer in the architecture of the 2T tandem solar cell and also indicates the parameters that were optimized for better results.

## **3.5 Device Simulation Parameters**

All material parameters for simulation were obtained from reported experimental data and other works in literature. The individual materials parameters for c-Si,  $Cs_{0.8}Rb_{0.2}SnI_3$  are shown in Table 2,3,4,5 and 6 below. Electron and hole- thermal velocity were set to  $10^7 cm/s$  (Mandadapu *et al.*, 2017) The standard *AM*1.5*G* spectrum and working temperature **300** *K* were utilized in this model, however, shunt and series resistance values were not taken into consideration.

## Table 2

Parameter		Units	BCP	PCBM	$Cs_{0.8}Rb_{0.2}SnI_3$
Eg (Band gap)		eV	3.5 <sup>a</sup>	2.0 <sup>a</sup>	1.4 <sup>b</sup>
$\chi_e$ (Electron	n affinity)	eV	3.7 <sup>a</sup>	3.9 <sup>a</sup>	3.62 °
d (Thickne	ss)	nm	6 <sup>a</sup>	40 <sup>a</sup>	50 <sup>b</sup>
$\varepsilon_{\rm r}$ (Permittivity)			10 <sup>a</sup>	4.0 <sup>a</sup>	25.7 <sup>c</sup>
$\mu_n$ (electron mobility)		cm <sup>2</sup> /Vs	$2x10^{-2}a$	$1 x 10^{-1} a$	$5.85 \times 10^{2}$ c
$\mu_p$ (hole mobility)		cm <sup>2</sup> /Vs	$2x10^{-3}$ a	1.5 x10 <sup>-2 a</sup>	$4.0x \ 10^{1 c}$
Effective	Conduction band N <sub>C</sub>	cm <sup>-3</sup>	1.8 x 10 <sup>21</sup> a	1.8 x 10 <sup>21</sup> a	1.58x10 <sup>19 c</sup>
density of states	Valence band $N_V$	cm <sup>-3</sup>	2.2 x 10 <sup>21</sup> a	2.2 x 10 <sup>21</sup>	1.47x10 <sup>18 c</sup>
Carrier	Acceptor (N <sub>A</sub> )	cm <sup>-3</sup>	$1 x 10^{10 a}$	$1 x 10^{13 a}$	5 x 10 <sup>18</sup>
density	Donor (N <sub>D</sub> )	cm <sup>-3</sup>	1x 10 <sup>21</sup>	$1 x 10^{18}$	

Simulation Parameters for Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> Perovskite Solar Cell

## Table 3

Simulation Parameters for Silicon solar cell and lead – free  $Cs_{1-x}Rb_xSnI_3$  – Silicon 2T Tandem Solar Cell

Parameter		Units	$Cs_{0.8}Rb_{0.2}SnI_3$	c-Si (n)	c-Si (p)	c-Si (p+)
Eg (Band g	gap)	eV	1.4 <sup>b</sup>	1.124 <sup>d</sup>	1.124 <sup>d</sup>	1.124 <sup>d</sup>
χ <sub>e</sub> (Electro	on affinity)	eV	3.62 <sup>c</sup>	3.9 <sup>d</sup>	4.05 <sup>d</sup>	3.9 <sup>d</sup>
d (Thickness)			150 <sup>b</sup>	50 nm <sup>d</sup>	$100 \ \mu m^{d}$	30 nm <sup>d</sup>
ε <sub>r</sub> (Permittivity)			25.7 <sup>c</sup>	11.9 <sup>d</sup>	11.9 <sup>d</sup>	11.9 <sup>d</sup>
$\mu_n$ (electron mobility)		cm <sup>2</sup> /Vs	$5.85 \times 10^{2}$ c	1250 <sup>d</sup>	1010 <sup>d</sup>	1212 <sup>d</sup>
$\mu_p$ (hole mobility)		cm <sup>2</sup> /Vs	$4.0x \ 10^{1 c}$	443 <sup>d</sup>	443 <sup>d</sup>	421 <sup>d</sup>
Effective	Conduction band N <sub>C</sub>	cm <sup>-3</sup>	1.58x10 <sup>19 c</sup>	2.8x 10 <sup>19</sup> d	$2.8 \times 10^{19}$	2.84x 10 <sup>19</sup>
density of states	Valence band N <sub>V</sub>	cm <sup>-3</sup>	1.47x10 <sup>18 c</sup>	1.04 x 10 <sup>19 d</sup>	1.04 x 10 <sup>19 d</sup>	1.04 x 10 <sup>19</sup> d
Carrier	Acceptor (N <sub>A</sub> )	cm <sup>-3</sup>	5 x 10 <sup>15</sup>	0	5x 10 <sup>16</sup>	9.5 x 10 <sup>18 d</sup>
density	Donor (N <sub>D</sub> )	cm <sup>-3</sup>	0	8x 10 <sup>21</sup>	0	0

## Table 4

Defects properties in  $Cs_{0.8}Rb_{0.2}SnI_3$  and  $Cs_{0.8}Rb_{0.2}SnI_3 - C$ - Si Tandem solar cells

		Units	BCP	PCBM	$Cs_{0.8}Rb_{0.2}S$	c-Si (n)	c-Si	c-Si
					$nI_3$		(p)	(p+)
Туре			Neutra	Neutra	Neutral	Neutral	Neutra	Neutra
			1	1			1	1
Density of	of defects	cm <sup>-3</sup>	$1 \times 10^{17}$	$1 \times 10^{14}$	$10^{10}$ to $10^{19}$	$1 \times 10^{12}$	$1 \times 10^{1}$	$1 \times 10^{1}$
							2	2
Capture	Electro	$cm^2$	1×10 <sup>-</sup>	1×10 <sup>-</sup>	1×10 <sup>-15</sup>	1×10 <sup>-17</sup>	1×10 <sup>-</sup>	1×10 <sup>-</sup>
cross	n (σ <sub>n</sub> )		15	14			17	17
section	Holes	$cm^2$	1×10 <sup>-</sup>	1×10 <sup>-</sup>	1×10 <sup>-15</sup>	1×10 <sup>-17</sup>	1×10 <sup>-</sup>	1×10 <sup>-</sup>
	$(\sigma_p)$		17	14			17	17
Ene	ergy	eV	Above	Above	Above E <sub>V</sub>	Above	Above	Above
			$E_{V}$	$E_{\mathbf{V}}$		$E_V$	$E_V$	$E_{V}$

## Table 5

Interface		Units	PCBM/	Cs <sub>0.8</sub> Rb <sub>0.2</sub> SnI <sub>3</sub> /C-Si
			$Cs_{0.8}Rb_{0.2}SnI_3$	(p)
Parameter			Neutral	Neutral
Density of defects		cm <sup>-2</sup>	1×10 <sup>12</sup>	$1 \times 10^{12}$
Capture	Electron ( $\sigma_n$ )	cm <sup>-2</sup>	$1 \times 10^{-10}$	$1 \times 10^{-10}$
cross- section	Holes $(\sigma_p)$	cm <sup>-2</sup>	1×10 <sup>-10</sup>	1×10 <sup>-10</sup>
Energy		eV	Below the lowest $E_C$	Below the lowest $E_C$

Interface properties in  $Cs_{0.8}Rb_{0.2}SnI_3$  and  $Cs_{0.8}Rb_{0.2}SnI_3 - C$ - Si Tandem solar cells

a. (Moiz & Alahmadi, 2021) b. (Marshall et al., 2018) c. (Jahangir et al., 2021) d.

(Aman *et al.*, 2021)

## Table 6

Simulation Parameters for Contacts

Back Metal Contact Properties

The electron work function of Al	4.2 eV
Surface recombination velocity of the electron	$10^5$ cm/s
Surface recombination velocity of hole	$10^7$ cm/s
Front Contact Properties	
The electron work function of ITO and Cl – doped ITO	4.7 eV – 5.6 eV
Surface recombination velocity of the electron	$10^7$ cm/s
Surface recombination velocity of hole	$10^5$ cm/s

## **3.6 Validation of Results**

The SCAPS-1D software simulation validity was confirmed by comparison of simulated performance with experimental device performance of the  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite and the single silicon cell following experimental data. The open circuit voltage, short circuit current density, fill factor and power conversion efficiency were of good match, as illustrated in the next chapter to determine the veracity of the simulated cells.

#### **CHAPTER FOUR**

#### DATA ANALYSIS, PRESENTATION AND DISCUSSION

#### **4.1 Introduction**

This chapter is divided into three main parts. First, the results of solar cell simulation of lead - free  $Cs_{1-X}Rb_XSnI_3$  perovskite based solar cells with an inverted planar architecture are dealt with using SCAPS. The findings are compared with published experimental data for validation. Secondly, various photovoltaic parameters of both the absorber, the electron transport layer (ETL) and front contact work function of the p - i - n lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite based solar cell are analyzed and optimum values reported. In the third section, additional layers are embedded on the silicon solar cell structure hence constituting the lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon tandem solar cell. The results of lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon tandem solar cells with lead – free  $Cs_{1-X}Rb_XSnI_3$  and C - Si (p) as the absorber layers. The influence of different absorber layer (s) parameters on photovoltaic parameters of the solar cell were analyzed, optimum values reported and an optimum solar cell developed from the optimized parameters.

# 4.2 Validation of the modeled lead – free Cs1-XRbXSnI3 perovskite and Silicon Solar Cells

The SCAPS-1D software simulation validity is confirmed by comparison of simulated performance with experimental device performance of the  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite as reported by Marshall (Marshall *et al.*, 2018) (Table 7). The single silicon cell is also simulated following experimental data (Yoshikawa *et al.*, 2017). There is a good matching between experimental and the calibrated results, which is proof of the validity and feasibility of device configuration and material parameters of the simulations as shown in Table 7 and 8.

#### Table 7

Using the Architecture of ITO/Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub>/PCBM/BCP/Al

	Voc (V)	$Jsc (mA/cm^2)$	FF (%)	PCE (%)
Experimental (Marshall et al.,	$0.50\pm0.01$	$6.71\pm0.71$	0.61 ±0.03	$2.05\pm0.26$
2018)				
SCAPS 1D	0.4757	6.63	0.6597	2.08

## Table 8

Using the architecture of Au/c-Si (p+)/c-Si (p)/c-Si (n)/Al

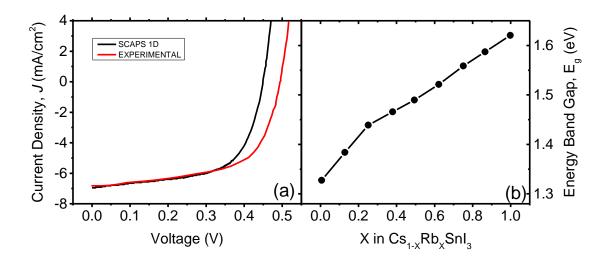
	Voc (V)	Jsc (mA/cm <sup>2</sup> )	FF (%)	PCE (%)
Experimental (Yoshikawa et	0.744	42.3	83.8	$26.3\pm0.5$
al., 2017)				
SCAPS 1D	0.7443	43.29	83.30	26.68

Figure 11 (a) is a validity test to the viability of SCAPS 1D to the patterns of  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite material that is being tested for photovoltaic application in order to optimize its parameters. The validity of the SCAPS device simulation is confirmed by comparison with devices performance from real experimental characterization reported by literature (Marshall *et al.*, 2018). In Figure 11 (b) electronic absorption and photoluminescence spectroscopy measurements supported by computational simulation, show that increasing Rb substitution (x) increases the band gap,  $E_g$  in  $Cs_{1-x}Rb_xSnI_3$ . This band gap is computationally predicted using DFT-1/2. The uncertainty in the DFT calculations is approximately ~0.1 eV. This increase is attributed to distortion of the lattice of  $SnI_6$  octahedra that occurs when Cesium (Cs) is substituted with Rubidium (Rb), although it also reduces the stability towards decomposition

(Marshall *et al.*, 2018). By varying the molar composition of Cesium (Cs) and Rubidium (Rb) the optimal value x was determined at 0.2 where stability is sufficient for utility as the light harvesting layer in inverted photovoltaic (PV) devices.

## Figure 11

(a) Experimental (Marshall et al., 2018) and Simulation Graphs of  $Cs_{0.8}Rb_{0.2}SnI_3$  (b) Band gap evolution of  $Cs_{1-X}Rb_XSnI_3$  with increasing Rb (X) substitution (Marshall et al., 2018)

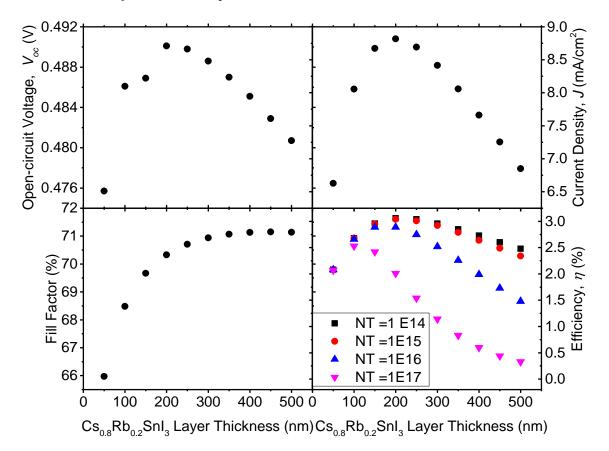


4.3 Numerical Simulation of Lead – Free Cs1-XRbxSnI3 and Silicon Solar Cells

Effect of thickness (nm) and defect density, NT (cm- 3) absorber layer on photovoltaic characteristics of lead – free Cs1-XRbXSnI3 perovskite solar cell.

## Figure 12

Effect of thickness (nm) and defect density,  $N_T$  (cm<sup>-3</sup>) absorber layer on photovoltaic characteristics of  $Cs_{1-x}Rb_xSnI_3$  perovskite solar cell



The thickness of the absorber layer plays an important role in charge extraction and hence the layer must be made sufficiently large to absorb all the penetrating incident radiation. Defects in an absorber material act as trap centers hence diminish the mobility and lifetime of the charge carriers and are therefore detrimental to cell performance. The *PCE* of various defect density  $(1 \times 10^{14} - 1 \times 10^{17} cm^{-3})$  with increasing absorber thickness was simulated to obtain optimum defect density. Absorber thickness is thereafter varied from 100 nm to 500 nm at optimum defect density of the Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite absorber layer to determine their effects on the solar cell performance as shown in Figure 12.

The optimum value of trap density is determined at  $1 \times 10^{15}$  cm<sup>-3</sup> which gives a diffusion length of 640 nm. The thickness of Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite layer is then varied from 50 nm to 500 nm at optimum defect density. Increase in Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite layer thickness leads to an increase in solar cell *PCE* from 2.08 % at 50 nm, peaks at 200 nm (3.04 %) and thereafter deteriorates to 2.34 % at 500 nm. The *J<sub>sc</sub>*, similar to the *PCE* increases from 6.63 mA/cm<sup>2</sup> at 50 nm, peaks at 8.82 mA/cm<sup>2</sup> at 200nm and thereafter significantly reduces to 6.85 mA/cm<sup>2</sup> at 500 nm. The *V<sub>oc</sub>* also increases from 0.4757 V at 50 nm, peaks at 0.4901 V at 200 nm and thereafter reduces to 0.4807 at 500 nm with increasing absorber thickness. The increase in thickness of the absorber layer leads to an increase in the effective bandgap, which consequently results in the increase of the *V<sub>oc</sub>* (Bag *et al.*, 2020). For the overly thick photoactive layer beyond the optimum thickness, the *V<sub>oc</sub>* suddenly drops due to aggravated recombination loss.

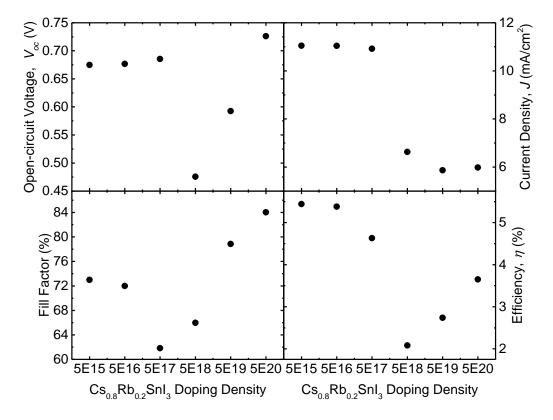
The *FF* increases from 65.97 % at 50 nm and increases to a maximum value of 71.14 % at 500 nm. The FF increases significantly implying that the FF is related to the efficiency of charge extraction that resulted from smaller built in voltage in the thicker devices (Momblona *et al.*, 2014) meaning, increasing thickness increases the photon-capturing ability, which results in an increase in the rate of generation of charge carriers (Rai *et al.*, 2020). The preferred optimized thickness for the  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite based solar cell is selected at 200 nm, which is within the diffusion length range. Increase in defect density leads to a reduction in the photocurrent hence increasing the number of trap centers.

The carrier recombination rate therefore increases in turn decreasing the carrier lifetime and diffusion length and hence the overall performance of the device decreases (Li *et al.*, 2020).The *PCE* increases for  $N_T = 1 \times 10^{15} cm^{-3}$  due to increased absorption, hence increased exciton generation as the absorber thickness was increased peaking at 200 nm. There is a significant increase in the fill factor, owing to reduced internal resistance in the solar cell. The increased thickness necessitates an increase in spectral response at the longer wavelength solar irradiance hence the increasing  $J_{sc}$ . There is however an increase in carrier recombination rate in comparison with the carrier generation rate, with the increasing absorber thickness which leads to the saturation of  $J_{sc}$  at 200 nm. The increase in thickness of the absorber layer leads to reduction of the effective bandgap, which consequently results in a reduction of the  $V_{oc}$  (Bag *et al.*, 2020).

Effect of absorber doping concentration on solar cell parameters of lead – free Cs1-XRbXSnI3 perovskite solar cell.

## Figure 13

Effect of absorber doping concentration on solar cell parameters of  $Cs_{1-X}Rb_XSnI_3$ perovskite solar cell



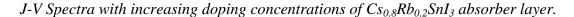
The charge carrier density is one of the key factors for designing a perovskite solar cell structure (Ushasree *et al.*, 2019). Carrier concentration of the absorber layer is important

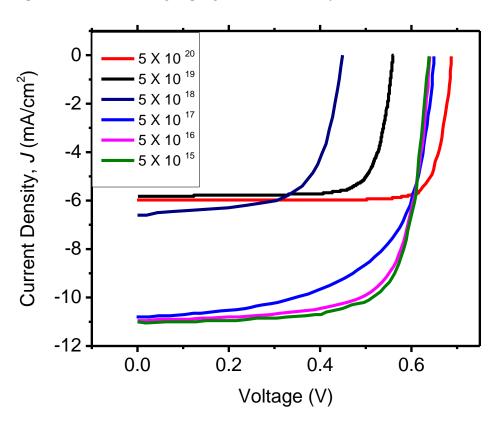
to obtain the most favorable PV action of the cell. Doping of the photoactive layer influences the electrical behavior of the absorber material which in turn affects the performance of the solar cell device (Coulibaly *et al.*, 2019). The absolute carrier density in the absorber layer is beneficial to generate a suitable electric field and strengthen the separation of the photo generated charge carriers (Parisi *et al.*, 2015). In this section, the influence of absorber doping density on solar cell parameters of Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite solar cell is studied. For a better understanding of the influence of doping on photovoltaic parameters, doping levels varied from  $10^{15} - 10^{20} cm^{-3}$  as shown in figure 13. Doping beyond  $10^{21}$  cm<sup>-3</sup> is regarded as heavy doping may render the semiconductor degenerate and therefore have metallic tendencies which is not desirable.

Doping below  $10^{16}$  cm<sup>-3</sup>, is considered light doping and may not be optimal due to the little electrical conductivity in the semiconductors, hence to optimally operate this range was preferred. Variations in photovoltaic characteristics with changes in doping concentrations are shown. It's worth noting that *PCE*, similar to the *FF* decrease with the increasing  $N_A$  values to minimum values of 2.08 % at  $10^{18}cm^{-3}$  and 61.83 % at  $10^{17}cm^{-3}$  respectively. The  $V_{oc}$  decreases drastically from 0.6748 V at  $10^{15}cm^{-3}$ , to a minimum value of 0.4757 V at  $10^{18}cm^{-3}$  and thereafter improves to 0.7261 V at  $10^{20}cm^{-3}$ . The  $J_{sc}$  however decreases from 11.05 mA/cm<sup>2</sup> at  $10^{15}cm^{-3}$  to 5.98 mA/cm<sup>2</sup> at  $10^{20}cm^{-3}$ .

The lowering of  $J_{sc}$  can be attributed to a decreasing ratio between charge carrier generation and recombination rates in the main portions of the photoactive layer (Trukhanov *et al.*, 2011). The *FF* decreases with increasing doping concentration due to increase in series resistance in the cell which can be attributed to the increased presence of majority carriers (holes) in the p-type region with increased acceptor doping of the perovskite material (Bag *et al.*, 2020) hence reduced series resistance in the cell. The *FF* varies monotonically with the *PCE* hence the similar pattern of behavior. The  $V_{oc}$  decreases due to decreasing share of radiative recombination at open-circuit condition. The optimal efficiency is deduced, showing that charge carriers are collected and transported more efficiently at  $N_A = 10^{15} cm^{-3}$ . Figure 14 shows different *J-V* Spectra with increasing doping concentrations of Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> absorber layer.

## Figure 14





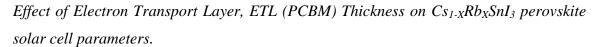
The large gap is a visual representation of the variation of current density with increasing voltage as shown in Figure 14. The large gap is an indicator of the improvement in the properties of the solar cell as a result of doping of the perovskite absorber layer in the solar cell. This is as a result of the increase in charge concentration in the cell hence increasing the photo-generated current per unit area delivered by the solar cell when the terminals of the solar cell are in contact with each other (Araoz, 2009).

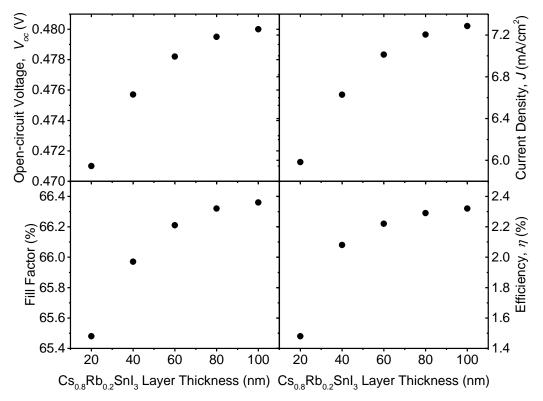
Effect of Electron Transport Layer (PCBM) Thickness, Doping Concentration and Conduction Band Offset on lead – free  $Cs_{1-x}Rb_xSnI_3$  perovskite solar cell parameters.

## (a) Electron Transport Layer, ETL (PCBM) Thickness

The optimum thickness of the ETL layer plays a crucial role in terms of stability, efficiency, and other photovoltaic parameters of perovskite-based solar cells. Figure 15 shows the effect of ETL (PCBM) thickness on the device performance. The  $V_{oc}$ ,  $J_{sc}$ , FFand PCE are shown to increase significantly with increasing PCBM thickness. The ETL (PCBM) thickness is varied from 20 nm to 100 nm. The  $V_{oc}$  increases from 0.47 V at 20 nm to 0.48 V at 100 nm. The J<sub>sc</sub> increases from 5.98 mA/cm<sup>2</sup> at 20 nm to 7.29 mA/cm<sup>2</sup> at 100 nm. The PCE increases from 1.48 % at 20 nm to 2.32 % at 100 nm. The FF increases from 65.48 % at 20 nm to 66.36 % at 100 nm. The increase in  $V_{oc}$  can be attributed to low recombination due to efficient charge carrier separation at the PCBM/Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> interface. The increase in J<sub>sc</sub> could be due to an increase in light transmittance through the thicker ETL layer. The increase in FF with the increasing PCBM thickness is attributed to a decrease in series resistance in the device. The strong built-in potential ascribed to decreased trap states and interfacial charge carrier provides an enhanced driving force to inhibit the back transfer of electrons from the ETL to perovskite more effectively with increasing PCBM thickness. The 100 nm PCBM layer in the perovskite exhibits the best performance and hence optimum ETL thickness in this study.

## Figure 15



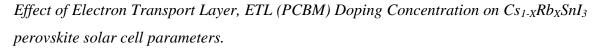


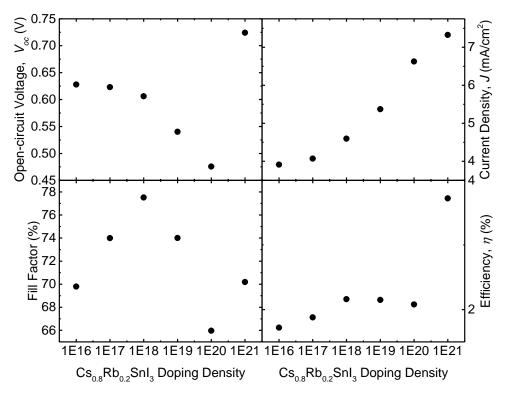
(b) Electron Transport Layer, ETL Doping Concentration

Electron transport layer, ETL plays a central role in the collection of generated charge carriers in PSCs. Doping concentration is a measure of the interaction of charges in the band. Figure 16 shows the effect of ETL doping concentrations on the photovoltaic performance of the PSCs. The  $V_{oc}$ ,  $J_{sc}$ , FF and PCE are shown to eventually increase significantly with increasing doping concentration of the ETL layer despite initial variations. The doping concertation of the ETL (PCBM) layer is varied from  $1 \times 10^{16} - 1 \times 10^{21} cm^{-3}$ . The  $J_{sc}$  increases from 3.91 mA/cm<sup>2</sup> at  $1 \times 10^{16} cm^{-3}$  to 7.33 mA/cm<sup>2</sup> at  $1 \times 10^{21} cm^{-3}$ . The *PCE* increases from 1.72 % at  $1 \times 10^{16} cm^{-3}$  to a maximum value of 3.72 % at  $1 \times 10^{21} cm^{-3}$ . The *FF* first increases from 69.80 % at  $1 \times 10^{16} cm^{-3}$ , peaks at 77.51 % at  $1 \times 10^{18} cm^{-3}$ , decreases to 65.97 % at  $1 \times 10^{20} cm^{-3}$  and finally increases to 70.19 % at  $1 \times 10^{21} cm^{-3}$ . The  $V_{oc}$  first

decreases from 0.63 V at  $1 \times 10^{16} cm^{-3}$  to a minimum value of 0.46 V at  $1 \times 10^{20} cm^{-3}$  and leaps to 0.72 V at  $1 \times 10^{21} cm^{-3}$ . High ETL doping concentrations cause high electron conductivity and provide low resistance to the flow of electrons that are swept away from the perovskite absorber layer due to the presence of a strong built-in electric field. This corroborates with the increase *FF* due to decreasing series resistance with increased doping. A steep increase in the  $V_{oc}$  is due to the increased separation of the Quasi Fermi levels in non-equilibrium conditions. For low doping value of ETL Quasi Fermi levels are closer, whereas, for a high amount of doping, they are more separated from each other. High ETL doping concentration leads to an increase in the width of the depletion region and hence decreases the recombination rate at the bulk of the absorber (Agha & Algwari, 2021). The built-in electric field across the device with increased doping facilitates separation of carriers. This results in increase in the *J<sub>sc</sub>* and eventually the *PCE*. The optimal *PCE* (3.72 %) corresponds to a high doping concentration.

## Figure 16





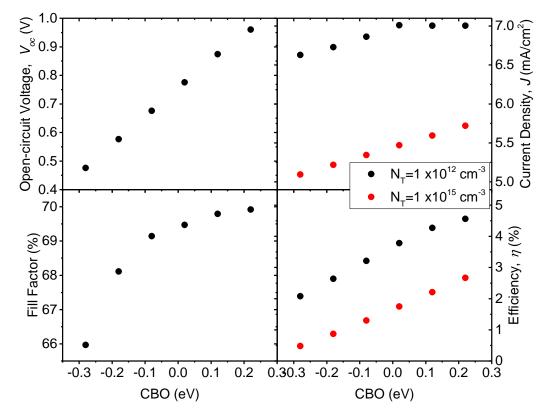
## (a) Electron Transport Layer, ETL CBO

The [6, 6]-Phenyl-C61-butyric acid methyl ester (PCBM) was used as ETL and its electron affinity varied to get the intended CBO. Fig. 10 shows the energy band diagram for the perovskite solar cell with (a) – 0.28 eV and (b) + 0.22 eV CBO of the ETL/Absorber interface. The photo generated electron flow towards the metal back contact and are not interrupted when the CBO is increasingly positive. On the other hand, with increasing negative CBO, there is inhibition the flow of photo generated electrons towards the metal back contact hence the reducing *PCE* (Sharbati & Sites, 2014). The activation energy  $E_a$  for carrier recombination becomes lower than  $E_g$  of the absorber for a negative CBO hence interface recombination becomes the main recombination mechanism (Tanaka *et al.*, 2009). For a positive CBO, there is an optimal performance due to low interface recombination and likely selective charge collection.

Negative CBO increases interface recombination due to increased accumulation of electrons and holes for high defect density at interface which enhances recombination and low charge output as shown in Figure 17. (*PCE* against CBO for interface densities  $10^{12}$  cm<sup>-3</sup> and  $10^{15}$  cm<sup>-3</sup>). Both *PCE* and current density are heavily affected by interface defect densities. However, current density seemed not to be significantly affected by the CBO due to excess carrier density predominantly influencing carrier recombination at the ETL/Absorber. For improved cell performance, positive CBO with minimal interface defects is favorite (Akoto *et al.*, 2023). From the above discussion, the optimal position for the conduction band of the ETL below the corresponding photoactive absorber bands respectively is derived at + 0.22 eV.

## Figure 17

Effect of Electron Transport Layer Conduction Band Offset (CBO) on  $Cs_{1-X}Rb_XSnI_3$ perovskite solar cell parameters



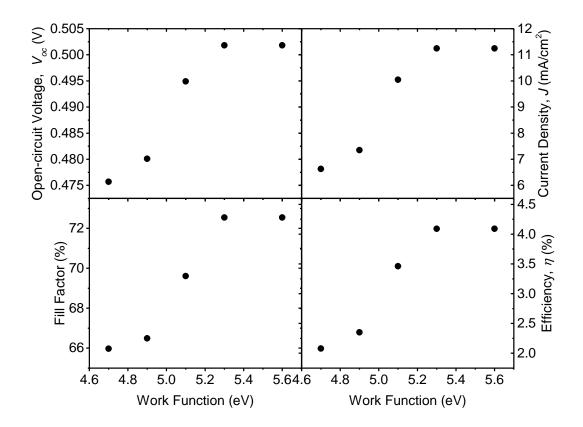
Effect of Different work functions of ITO front contact of lead – free  $Cs_{1-x}Rb_xSnI_3$ perovskite solar cell Parameters.

The interface between the carrier transport layer (HTL/ETL) and the front transparent contact layer plays an important role for carrier transfer, and the deficit in  $V_{oc}$  if there occurs energy level (Fermi level) mismatch. The mostly used front transparent contact in perovskite solar cells is ITO which has work-function range 4.5 eV – 4.7 eV at undoped condition (Park *et al.*, 1996). This low work function level poses significant energy mismatch for inverted planar (p-i-n) perovskite solar cells, where light enters from the HTL layer, because HTL materials usually have a higher Fermi level.

The situation aggravates for inverted planar  $Cs_{0.8}Rb_{0.2}SnI_3$  without a HTL layer. It can be improved by utilizing different doped – ITO materials like Chlorinated ITO (CI: ITO) (P.-R. Huang *et al.*, 2013) which are reported to have better WF in the range of 4.9 eV – 5.6 eV. The  $V_{oc}$  increased steadily from 0.4757 V at 4.7 eV to 0.5018 at 5.3 eV. The  $J_{sc}$ increased from 6.63 mA/cm<sup>2</sup> at 4.7 eV to 11.24 mA/cm<sup>2</sup> at 5.3 eV. The FF increases from 65.97 % at 4.5 eV to 72.54 % at 5.3 eV. The PCE increases from 2.08 eV to 4.09 % at 5.3 eV as shown in figure 18. All the parameters levels off with increasing work function until 5.6 eV after attaining a maximum at 5.3 eV since maximum carrier extraction and transport has been attained. The high work function of ITO creates a high conductive path for carrier extraction hence reducing series resistance in the cell hence the enhanced FF in the device. The built-in potential,  $V_{bi}$  across the device, which is responsible for exciton dissociation and the upper limit for the attainable  $V_{oc}$ , is increased with increasing work function hence the increasing  $V_{oc}$  values (C. Zhang *et al.*, 2014). Increase in work function subsequently leads to the better energy alignment hence better carrier extraction necessitating the increase in  $J_{sc}$  values. The optimum ITO work function is selected at 5.3 eV since a high work function enables a much simpler device structure hence the improved *PCE* in the device.

## Figure 18

Effect of Different work functions of front contact on the parameters of Lead –free  $Cs_{1-x}Rb_xSnI_3$  perovskite solar cell parameters



4.4 Numerical Simulation of Monolithic Lead – free Cs1-xRbXSnI3 Perovskite – silicon 2T tandem solar cell

Tandem solar cells exploit sunlight better because of the ability to split the solar spectrum into multiple bands that can be more efficiently converted by the different cells in the device. To trap long solar radiation wavelengths, a perovskite cell is introduced on top of a single-junction silicon solar cell to create a tandem structure. By using a top cell material, with a band gap higher than 1.124 eV of silicon, high energy photons generate a voltage approximately twice that which silicon generates (Baloch *et al.*, 2018). In perovskite – silicon tandem device, the high energy photons are absorbed by the

perovskite cell, while the low energy photons are absorbed by the Si bottom cell. The  $Cs_{1-x}Rb_XSnI_3$  perovskite with ~1.4 eV bandgap is a compatible contender as a material for the top cell in tandem configuration (Marshall *et al.*, 2018). Thicker Silicon layers are required to absorb the same amount of light as any thin layer of direct bandgap material. In this study the effect of absorber thickness, doping concentration and defect density were studied in detail.

# 4.4.1 Effect of Perovskite thickness variation in lead – free Cs1-XRbXSnI3 perovskite – Silicon 2T Tandem Solar Cell

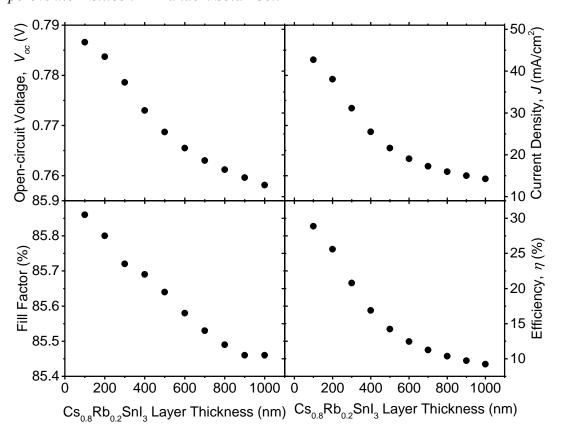
The thickness of the absorber layer is one of the critical parameters that has a considerable effect on the photovoltaic characteristics of a tandem solar cell. The thickness of  $Cs_{1-x}Rb_xSnI_3$  perovskite absorber layer was varied from 100 nm to 1 µm to determine its influence on the lead - free  $Cs_{1-x}Rb_xSnI_3$  perovskite – Si tandem solar cell. The range was arrived at as practical experimental limits within which the diffusion length lies. This change on the properties of the tandem solar cell is shown in figure 19. The *FF* decreases with increasing perovskite thickness from 85.86 % at 100 nm to 85.46 % at 1 µm. The  $V_{oc}$  slightly decreases from 0.79 V at 100 nm to 0.76 V at 1 µm with increasing thickness of the perovskite layer. The  $J_{sc}$  decreases drastically from 42. 74 mA/cm<sup>2</sup> at 100 nm to 14.23 mA/cm<sup>2</sup> at 1 µm.

The *PCE* decreases from 28.86 % at 100 nm to 9.22 % at 1  $\mu$ m. The increase in *FF* suggests a decrease in series resistance in the cell with increasing perovskite absorber thickness. The decrease in  $V_{oc}$  is a measure of reduced exciton dissociation with increasing perovskite thickness (Scharber *et al.*, 2006). The decrease in  $J_{sc}$  is due to increased carrier combination rate versus the carrier generation rate with increasing absorber thickness. The reduced exciton dissociation therefore reduce the carriers, increases recombination and hence decreases the efficiency (Duan *et al.*, 2020).

Optimum perovskite thickness is realized at 100 nm which gives the highest efficiency (28.86 %).

## Figure 19

Effect of Perovskite thickness variation on the properties of lead – free  $Cs_{1-X}Rb_XSnI_3$ perovskite – Silicon 2T Tandem Solar Cell



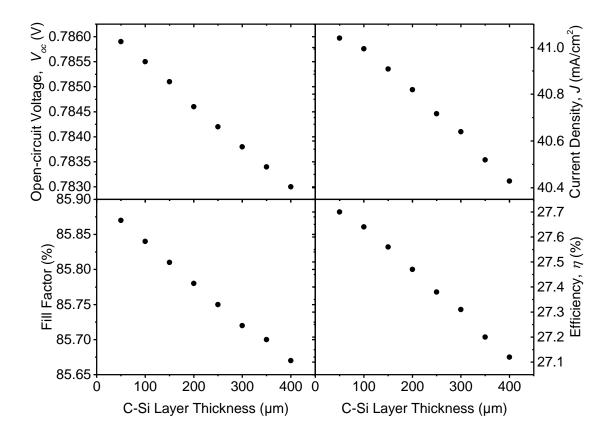
4.4.2 Effect of Silicon c-Si (p) thickness variation in lead – free Cs1-XRbXSnI3 perovskite – Silicon 2T Tandem Solar Cell

The c-Si (p) absorber layer thickness was varied from 50  $\mu$ m to 400  $\mu$ m to investigate the effect of the silicon absorber in the tandem solar cell. This range was arrived at considering experimental limitations (Terheiden *et al.*, 2015) . In figure 20, increase in the active layer thickness leads to a decrease in the  $V_{oc}$ ,  $J_{sc}$ , FF and PCE in the solar cell. The  $J_{sc}$  of the device decreases from 41.04 mA/cm<sup>2</sup> at 50  $\mu$ m to 40.42 mA/cm<sup>2</sup> at 400  $\mu$ m. The  $V_{oc}$  values decrease from 0.79 V at 50  $\mu$ m to 0.78 V at 400  $\mu$ m with increasing thickness. The *FF* values decrease slightly from 85.87 % at 50  $\mu$ m to 85.67 % at 400  $\mu$ m.

The *PCE* values decrease slightly from 27.70 % at 50  $\mu$ m to 27.12 at 400  $\mu$ m with increasing c-Si (p) thickness. The *V*<sub>oc</sub> decreases due to increased recombination in the thicker absorber layers. There is increased series resistance in the active layer with increasing thickness hence the dwindling values of *FF*. The decreasing *J*<sub>sc</sub> points to a decrease in spectral response at the longer wavelength solar irradiance. Despite a large number of electron–hole pairs being generated suggested by the high efficiency, larger thicknesses reduce the charge collection while the photo absorption is constant thus reducing the efficiency of the cell (Melas-Kyriazi *et al.*, 2011). Optimum silicon cell thickness is therefore determined at 200  $\mu$ m, within the current experimental limits i.e.

#### Figure 20

Effect of Silicon c-Si (p) thickness variation on the properties of lead – free  $Cs_{1-X}Rb_XSnI_3$ perovskite – Silicon 2T Tandem Solar Cell



#### 4.4.3 Doping concentration (ND) of perovskite Absorber layer in lead - free Cs1-

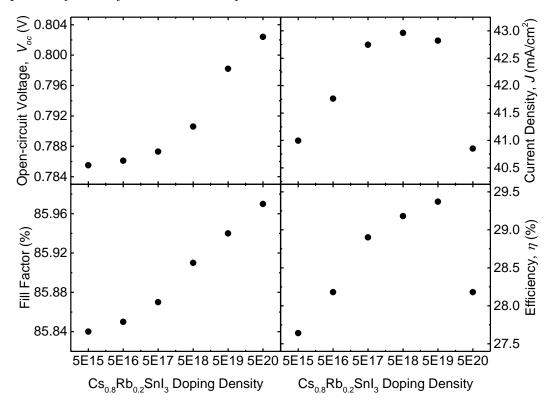
#### **XRbXSnI3** perovskite – Silicon 2T Tandem Solar Cell

Doping concentration refers to the quantity of electrical charge in the material. The doping concentration (N<sub>D</sub>) of perovskite absorber layer was varied from  $5 \times 10^{15} cm^{-3} - 5 \times 10^{20} cm^{-3}$  to determine the effect of doping the perovskite layer on the photovoltaic characteristics of the tandem solar cell. In figure 21 all the photovoltaic characteristics  $J_{sc}$ ,  $V_{oc}$ , *FF* and *PCE* increase with increasing doping concentration of the perovskite absorber layer. The  $J_{sc}$  values increased from 40.99 mA/cm<sup>2</sup> at  $5 \times 10^{15} cm^{-3}$ , peaks at 42.96 mA/cm<sup>2</sup> at  $5 \times 10^{15} cm^{-3}$ , and thereafter decreases to 40.85 mA/cm<sup>2</sup> at  $5 \times 10^{20} cm^{-3}$ . The  $V_{oc}$  values increased from 0.78 V at  $5 \times 10^{15} cm^{-3}$  to 0.80 V at  $5 \times 10^{20} cm^{-3}$  to 85.97 at  $5 \times 10^{20} cm^{-3}$ . The PCE increases from 27.64 % at  $5 \times 10^{15} cm^{-3}$ , peaks at  $5 \times 10^{19} cm^{-3}$  (29.37 %) and sharply drops to 28.18 % at  $5 \times 10^{20} cm^{-3}$ .

There is increase in the in built voltage,  $V_{bi}$  with increasing doping concentration which causes increase in  $J_{sc}$  following introduction of the majority carriers in the perovskite layer. The saturation current of the device increases with the increase in the concentration of the acceptor and as a result increases the  $V_{oc}$  (Zhong *et al.*, 2014). The decrease in series resistance in the cell is attributed to the increased presence of majority carriers with increased doping of the perovskite material hence the rise in *FF*. An increase in doping density in the perovskite layer enhances device performance due to built-in electric field across the device. The optimum perovskite doping concentration is determined at  $5 \times 10^{19} cm^{-3}$  since it yields the maximum *PCE* (29.37 %) in the solar cell.

#### Figure 21

Effect of doping concentration ( $N_D$ ) of perovskite Absorber layer on the photovoltaic properties of lead – free  $Cs_{1-x}Rb_xSnI_3$  perovskite- Silicon 2T Tandem Solar Cell



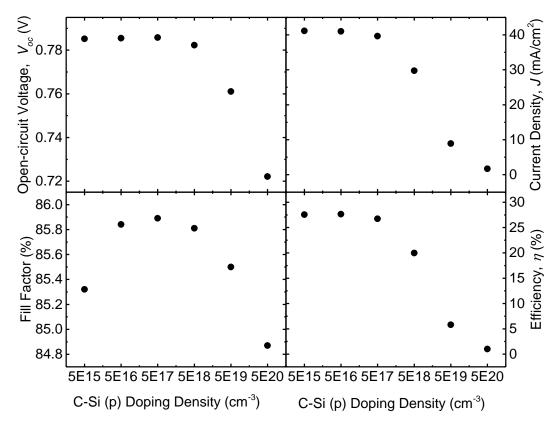


from Doping concentration  $(N_D)$ of silicon absorber layer varied was  $5 \times 10^{15} cm^{-3} - 5 \times 10^{20} cm^{-3}$  to establish the effect of doping the crystalline silicon absorber layer on the photovoltaic properties of tandem solar cell. In figure 22 the  $J_{sc}$ decreases while the FF and PCE first increase, peak and thereafter decrease with increasing doping concentration of the perovskite absorber layer. The  $J_{sc}$  values decreased from 41.13 mA/cm<sup>2</sup> at  $5 \times 10^{15} cm^{-3}$  to 1.66 mA/cm<sup>2</sup> at  $5 \times 10^{20} cm^{-3}$ . The *FF* increases from 85.32 % at  $5 \times 10^{15} cm^{-3}$ , peaks at  $5 \times 10^{17} cm^{-3}$  (85.89 %) and thereafter decrease to 84.87 % at  $5 \times 10^{20} cm^{-3}$ . The PCE slightly increases from 27.56 % at  $5 \times 10^{15} cm^{-3}$ , peaks at  $5 \times 10^{16} cm^{-3}$  (27.64 %) and sharply drops to 1.02 %

at  $5 \times 10^{20} cm^{-3}$ . Higher carrier density increases the recombination process, reduce the probability of collecting electrons generated from photons and increase in the in built voltage,  $V_{bi}$  due to increase of the photocurrent hence necessitating decrease in  $J_{sc}$ . Increases in *FF* are due to the decrease in series resistance following the introduction of majority carriers. The slight increase in the *PCE* of device with active layer can be attributed photo-generated electrons and holes being separated effectively (Guo *et al.*, 2021). Doping levels in the absorber layer influences the defect density and hence device performance. Further, the quality of the film in a solar cell deteriorates with increased doping. Optimum doping concentration of the silicon absorber layer is determined at  $5 \times 10^{16} cm^{-3}$ , which corresponds to the highest PCE at 27.64%.

### Figure 22

Effect of Doping concentration  $(N_D)$  of Silicon Absorber layer on the photovoltaic characteristics of lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon 2T Tandem Solar Cell

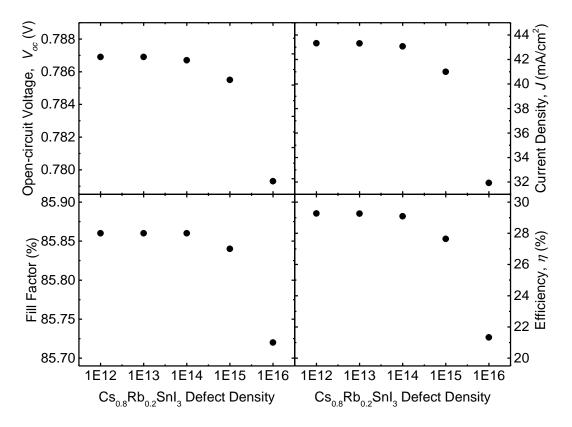


# 4.4.5 Effect of defect density of perovskite layer in lead – free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite – Silicon 2T Tandem Solar Cell

Absorber layer defect density is a significant factor that contributes to performance optimization of a tandem solar cell. The defect density of the material influences the structure and quality of the active perovskite absorber layer and hence the rate of recombination of charge carriers' in a material. The perovskite absorber layer defect density was varied from  $10^{12}$  cm<sup>-3</sup> to  $10^{16}$  cm<sup>-3</sup> to study its influence on the tandem device performance. It is expected that for an increase in defect density, both minority carrier lifetime and mobility should decrease causing a decrease in the open-circuit voltage. In figure 23, the electrical performance of all the parameters are strongly affected. The  $J_{sc}$ ,  $V_{oc'}$ , FF and PCE all decrease with increasing perovskite defect density in the solar cell. The  $I_{sc}$  values decreases from 43.32 mA/cm<sup>2</sup> at 10<sup>12</sup> cm<sup>-3</sup> to 31.93 mA/cm<sup>2</sup> at  $10^{16}$  cm<sup>-3</sup>. The  $J_{sc}$  values decrease from 0.7869 V to 0.7793 V with increasing defect density. The FF values decrease from 85.86 % to 85.72 % with increasing defect density. The PCE values decrease from 29.27 % to 21.33 % with increasing defect density. Optimum perovskite defect density is  $1 \times 10^{13} cm^{-3}$  to achieve a more realistic cell. With the increase in defect density, both minority carrier lifetime and mobility decrease causing a decrease in the  $V_{oc}$ . The rate of recombination to carrier generation of charge carriers increases hence the reduction in  $J_{sc}$  which eventually degrade the performance and outcome of the device (Hussain et al., 2021).

#### Figure 23

Effect of defect density of perovskite layer in lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon 2T Tandem Solar Cell



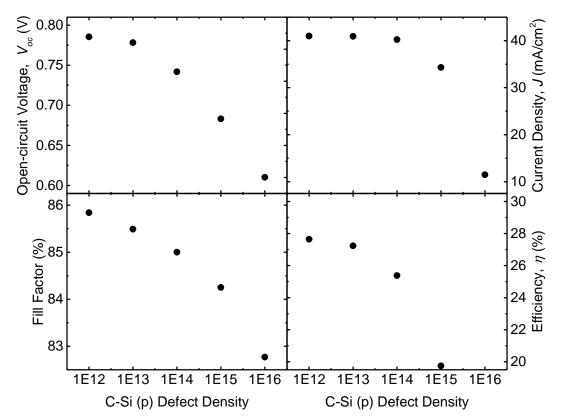
4.4.6 Effect of defect density of Silicon in lead – free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite – Silicon 2T Tandem Solar Cell

Defects in a material originate from added impurities or crystallographic defects such as vacancies or dislocations. The more defects a material has, the less the photocurrent of the solar cell due to increased recombination centers reducing its minority carrier lifetime. The effect of varying the C- Si (p) absorber layer defect density in the lead – free Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite – Silicon 2T Tandem Solar Cell is investigated as shown in figure 24. The silicon absorber layer defect density is varied from  $10^{12}$ cm<sup>-3</sup> –  $10^{16}$ cm<sup>-3</sup>. The  $J_{sc}$  values decreases from 40.99 mA/cm<sup>2</sup> at 1 x  $10^{12}$ cm<sup>-3</sup> to 11.49 mA/cm<sup>2</sup> at 1 x  $10^{16}$ cm<sup>-3</sup>. The  $V_{oc}$  values decrease from 0.79 V at 1 x  $10^{12}$ cm<sup>-3</sup> to 0.61 V at 1 x  $10^{16}$ cm<sup>-3</sup> with increasing defect density. The *FF* values decrease from 85.84 % at  $1x10^{12}$ cm<sup>-3</sup> to 82.77% at  $1x10^{16}$ cm<sup>-3</sup> with increasing defect density. The *PCE* values decrease from

27.64 % at 1 x  $10^{12}$  cm<sup>-3</sup> to 5.80 % at 1 x  $10^{16}$  cm<sup>-3</sup> with increasing defect density. Optimum silicon absorber defect density is determined at 1 x  $10^{12}$  cm<sup>-3</sup>. With the increase in defect density, the drop in efficiency can be attributed to increased rate of recombination, which leads to higher scattering and reduced diffusion length , so the device performance decreases (Nalianya *et al.*, 2021).

## Figure 24

Effect of defect density of Silicon in lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon 2T Tandem Solar Cell



Optimum values obtained in this study (Table 9) of both the top and bottom cells in the lead – free  $Cs_{1-x}Rb_xSnI_3$  perovskite – Silicon 2T tandem solar cell were used to obtain the encouraging results (Table 10). Simulation results show that optimized absorber thickness, defect and doping densities, ETL thickness, doping densities and CBO and front contact of  $Cs_{1-x}Rb_xSnI_3$  perovskite lead to high efficiencies.

# Table 9

Cell		$Cs_{1-X}Rb_XSnI_3$	Tandem Solar Cell	
		Perovskite	Top Cell	Bottom Cell
Absorber	Thickness	500 nm	100 nm	200 µm
	Doping Density	$5 \times 10^{15}$	5 x 10 <sup>19</sup>	$5 \ge 10^{16}$
	Defect Density	$1 \ge 10^{15}$	$1 \ge 10^{14}$	$1 \ge 10^{12}$
ETL	Thickness	100 nm		
	Doping Density	$1 \ge 10^{21}$		
	CBO	+ 0.22 eV		
Work Function	of ITO Front contact		5.3 eV	

Optimized parameters of Cs<sub>1-X</sub>Rb<sub>X</sub>SnI<sub>3</sub> Perovskite and tandem solar cells

# Table 10

Initial and optimized parameters of  $Cs_{1-X}Rb_XSnI_3$  Perovskite and lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon 2T tandem solar cell (s).

Solar Cell		Open	Short Circuit	Fill	Power	
		Circuit	Current	Factor,	Conversion	
		Voltage,	Density, J <sub>sc</sub>	FF (%)	Efficiency, PCE	
		$V_{oc}(V)$	$(mA/cm^2)$		(%)	
$Cs_{1-X}Rb_XSnI_3$	Initial	0.4757	6.63	65.97	2.08	
Perovskite	Final	1.0356	23.76	83.18	20.46	
Crystalline		0.7400	43.29	83.30	26.68	
Silicon						
$Cs_{1-X}Rb_XSnI_3$	Initial	0.7855	40.99	85.84	27.64	
perovskite –	Final	0.7992	43.39	85.98	29.82	
Silicon tandem						

## Figure 25

Optimized and initial J - V curves for the perovskite, silicon, initial and final tandem solar cell (s)

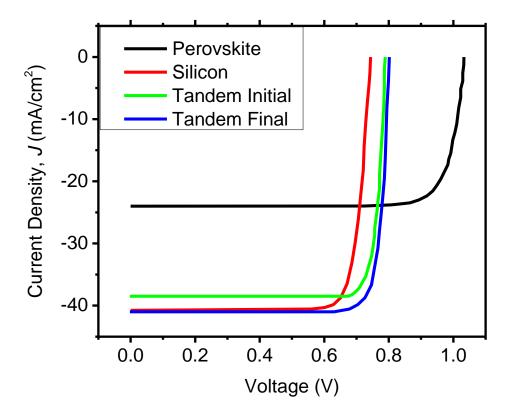


Figure 25 displays the J - V curves of different cells as indicated. The gaps are therefore a clear indication and visual representation of the different J – V characteristic properties of the simulated cells: silicon cell and perovskite cells, an improvement realized by aggregation of the two cells by forming a tandem solar cell and an improvement of the initial tandem solar cell by optimization techniques used in this study.

#### **CHAPTER FIVE**

#### SUMMARY, CONCLUSIONS AND RECOMMENDATIONS

#### **5.1 Introduction**

In the former chapters a report of the photovoltaic performance of lead free  $Cs_{0.8}Rb_{0.2}SnI_3$ , silicon solar cell and lead – free  $Cs_{0.8}Rb_{0.2}SnI_3$  – Silicon 2T tandem solar cell has been presented. In this chapter a summary of the study, conclusions made from the study and the recommendations are discussed.

#### 5.2 Summary

In this study  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite solar cell, crystalline silicon solar cell and lead – free  $Cs_{0.8}Rb_{0.2}SnI_3$  – silicon 2T tandem solar cell were successfully modelled and simulated by SCAPS 1D. Numerical modeling provides a better and easier way to understand a device's behavior. The modeling of solar cells uses physical parameters of material which are taken as input for the simulation software. This modelling involved solving semiconductor basic equations like the electrons and holes continuity equation, the Poisson equation relating the charge to electrostatic potential, and the carrier transport equations by the simulation software SCAPS 1D.

5.2.1 Numerical Simulation of Lead – Free Cs<sub>1-X</sub>Rb<sub>x</sub>SnI<sub>3</sub> and Silicon Solar Cells

This study involved modelling of the  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite solar cell by using SACPS 1D. The initial values of parameters for each layer of the cell were obtained from literature. These parameters were varied in the simulation to determine their impact on the performance of the solar cell. The different parameters such as absorber thickness, doping concentration and defect density, electron transport layer (ETL) thickness, doping concentration and conduction band offset (CBO) and work function of the ITO front contact in the Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite were then optimized.

# 5.2.2 Numerical Simulation of Monolith Lead – Free Cs1-XRbXSnI3 – Silicon 2T Tandem Structure.

This part of the study involved simulating the properties of lead – free  $Cs_{0.8}Rb_{0.2}SnI_3$  – silicon 2T tandem solar cell solar cell by using Solar cell capacitance simulator (SCAPS ver.3.3.03). Different parameters such as thickness, doping concentration, and defect density of the two absorber layers in lead – free  $Cs_{0.8}Rb_{0.2}SnI_3$  – silicon 2T tandem solar cell are investigated in detail. Optimized parameters were used to simulate the photovoltaic characteristics of the final tandem solar cell.

#### **5.3** Conclusion

#### 5.3.1 Numerical Simulation of Lead – Free Cs1-XRbxSnI3 and Silicon Solar Cells

The Lead free  $Cs_{0.8}Rb_{0.2}SnI_3$  perovskite cell appropriate absorber thickness and low defect density improved solar power conversion efficiency due to the enhancement of electron – hole generation and low recombination rate. The electron transport layer (PCBM) thickness ensures high carrier concentration and mobility and doping density ensured effective carrier collection. Appropriate carrier doping concentration ensured heightened built-in electric field. The optimized solar cell constitutes improved properties of the solar cell with a PCE of 20.46 %.

# 5.3.2 Numerical Simulation of Monolith Lead – Free Cs1-XRbXSnI3 – Silicon 2T Tandem Structure

This part of the study further investigated the properties of lead – free  $Cs_{0.8}Rb_{0.2}SnI_3$  – Silicon 2T tandem solar cell. The optimum perovskite thickness in the tandem cell ensured maximum exciton dissociation. Doping ensured increase in presence of majority carriers hence built in electric field across the cell. The optimum silicon thickness in the tandem cell ensured efficient charge collection. Doping ensured decreased resistance and increased optical absorption. The low defect densities realized in the silicon and perovskite layers of the tandem cell reduced the number of trap states where recombination takes place. Optimized ITO work function of the front contact ensured efficient electron transportation. The reassuring power conversion efficiency of 29.82 % is obtained after optimization of all the parameters. Increased efficiency is expected with further research on fabrication process compatibility with the absorber materials. The films are used in generating renewable energy from solar using novel low cost and earth-abundant materials.

#### **5.4 Recommendations**

#### **5.4.1 Policy Recommendations**

Solar power generation is one of the few low-carbon energy sources that can be scaled up to extremely large scales as one of the steps toward attaining Sustainable Development Goal 7: affordable, reliable, sustainable, and modern energy for all. To realize this, further development is needed to achieve a considerable rise in technology, price, and performance, which includes:

- i. A long term approach towards the technological development in installed solar producing capacity by improving the efficiency of solar cells especially by embracing cost effective new advancements such as numerical modelling.
- ii. Supportive environment for creation of innovative business models, to fuel investment in residential solar systems and efficient subsidies for solar deployment to ensure a much broader photovoltaic penetration and hence generation.

## **5.4.2 Recommendations for further research**

The study of charge transport and recombination in lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite and lead – free  $Cs_{1-X}Rb_XSnI_3$  perovskite – Silicon 2T tandem solar cells still remains explorable at fundamental levels. Considering the work carried out in this thesis, the following areas require further investigation:

- i. Simulation of this cell structure (s) using DFT approach to study electronic structure calculations and quantum-mechanical molecular dynamics, from first principles
- ii. Optical, structural and morphological characterization of the structures of the solar cell (s) in order to improve the solar cell (s)
- iii. Study transport and recombination mechanism of the solar cell (s) architectures with a hole transport layer.

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#### **APPENDICES**

Appendix I: Introduction letter from the institution



INSTITUTE OF POST GRADUATE STUDIES

Private Bag - 20157 KABARAK, KENYA

E-mail: <u>directorpostgraduate@kabarak.ac.ke</u> http://kabarak.ac.ke/institute-postgraduate-studies/

6th June 2023

The General National Commission for Science, Technology & Innovation (NACOSTI) P.O. Box 30623 – 00100 NAIROBI

Dear Sir/Madam,

# RE: EMANNUEL AKOTO - GMP/M/1895/09/20

The above named is a student at Kabarak University. He is carrying out a research entitled "Modelling of Photovolataic Characteristics of Lead-Free Csl-xRbxSnI3-Silicon Tandem Solar Cell"

The student has been granted approval for ethical clearance by Kabarak University Research Ethics Committee and is ready to undertake field research.

Kindly provide the student with a research permit to enable him to undertake the research.

DIRECTOR DIRECTOR

5 JUN 2023

Thank you.

Dr. Nehemiah Kiplagat, PhD Ag. Director, Institute of Postgraduate Studies

Kabarak University Moral Code

As members of Kabarak University family, we purpose at all times and in all places, to set apart in one's heart, Jesus as Lord. (1 Peter 3:15)



Kabarak University is ISO 9001:2015 Certified

#### Appendix II: KUREC Clearance Letter



#### KABARAK UNIVERSITY RESEARCH ETHICS COMMITTEE

Private Bag - 20157 KABARAK, KENYA Email: <u>kurec@kabarak.ac.ke</u>

OUR REF: KABU01/KUREC/001/03/05/23

Tel: 254-51-343234/5 Fax: 254-051-343529 www.kabarak.ac.ke

Date: 29th May, 2023

Emmanuel Akoto, Reg. No: GMP/M/1895/09/20 Kabarak University,

Dear Emmanuel,

#### RE: MODELLING OF PHOTOVOLTAIC CHARACTERISTICS OF LEAD – FREE Cs1xRbxSnI3 – SILICON TANDEM SOLAR CELL

This is to inform you that *KUREC* has reviewed and approved your above research proposal. Your application approval number is *KUREC-030523*. The approval period is 29/05/2023 - 29/05/2024.

This approval is subject to compliance with the following requirements:

- All researchers shall obtain an introduction letter to NACOSTI from the relevant head of institutions (Institute of postgraduate, School dean or Directorate of research)
- The researcher shall further obtain a RESEARCH PERMIT from NACOSTI before commencement of data collection & submit a copy of the permit to KUREC.
- Only approved documents including (informed consents, study instruments, MTA Material Transfer Agreement) will be used
- All changes including (amendments, deviations, and violations) are submitted for review and approval by KUREC;
- Death and life-threatening problems and serious adverse events or unexpected adverse events whether related or unrelated to the study must be reported to KUREC within 72 hours of notification;
- Any changes, anticipated or otherwise that may increase the risk(s) or affected safety or welfare of study participants and others or affect the integrity of the research must be reported to KUREC within 72 hours;
- Clearance for export of biological specimens must be obtained from relevant institutions and submit a copy of the permit to KUREC;
- viii. Submission of a request for renewal of approval at least 60 days prior to expiry of the approval period. Attach a comprehensive progress report to support the renewal and;
- ix. Submission of an executive summary report within 90 days upon completion of the study to KUREC

Sincerely, m

Prof. Jackson Kitetu PhD. KUREC-Chairman

Co

Vice Chancellor DVC-Academic & Research Registrar-Academic & Research Director-Research Innovation & Outreach Institute of Post Graduate Studies



As members of Kabarak University family, we purpose at all times and in all places, to set apart in one's heart, Jesus as Lord. (1 Peter 3:15) Kabarak University is 150 9001:2015 Certified

#### Appendix III: NACOSTI Permit Research



#### Appendix IV: List of Publication

## Contents lists available at ScienceDirect **Results** in Optics Optics journal homepage: www.sciencedirect.com/journal/results-in-optics **FLSEVIER**

Results in Optics 12 (2023) 100470

#### Monolith Cs<sub>1-x</sub>Rb<sub>x</sub>SnI<sub>3</sub> perovskite – silicon 2T tandem solar cell using SCAPS-1D

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#### ARTICLE INFO

#### ABSTRACT

Keywords: Tandem solar cells Silicon Cs1.,Rb,SnI3 perovskite SCAPS-1D

Tandem solar cells (TSCs) have gained notoriety by the use of various absorber layers with different bandgaps The photovoltaic characteristics of Cs1. Rb, SnI3 perovskite - silicon TSCs were determined through simulation using the SCAPS-1D software in this work by first validating the experimentally obtained efficiency of 2.08% for ITO/Cso\_sRbo\_2Snl3/PCBM/BCP/Al structure. The influence of chlorinated and undoped ITO front contact. variation of Electron Transport Layer (ETL) thickness, doping concentration, CBO and variation of absorber layer thickness, defect density, and doping concentration was studied. Optimum  $V_{OC}$  (0.9893 V),  $J_{SC}$  (30.04 mA/cm2), fill factor (81.78 %) and efficiency (24.31 %) were determined. The bottom cell was simulated independently with reference to experimental data using the structure Al/c-Si (n)/c-Si (p)/c-Si (p + )/Au resulting in an efficiency of 26.68 %. The monolithic Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite - silicon tandem solar cell of the architecture ITO/ Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub>/c-Si (n)/c-Si (p)/c-Si (p + )/Au performance was analyzed by varying the thickness, doping concentration, and defect density of the active layers. Optimized parameters obtained were as follows: top perovskite layer thickness (100 nm), doping concentrations ( $5 \times 10^{19} \, \mathrm{cm}^3$ ) and defect density ( $1 \times 10^{13} \, \mathrm{cm}^3$ ), d bottom silicon absorber layer thickness (50  $\mu$ m), doping concentrations (5 imes 10<sup>16</sup> cm<sup>-3</sup>), defect density (1 imes1012 cm-3), and a work function of 5.3 eV with chlorinated ITO as the front contact of the tandem cell. Optimized outcomes of efficiency (29.82 %), V<sub>OC</sub> (0.7992 V), J<sub>SC</sub> density (43.39 mA/cm<sup>2</sup>), and fill factor (85.98 %) were realized for the 2T Cs<sub>0.8</sub>Rb<sub>0.2</sub>SnI<sub>3</sub> perovskite - silicon tandem solar cell.

#### 1. Introduction

Solar power has drawn a lot of attention as a source of sustainable, clean, and green energy in this age of rapidly advancing technology (Saga, 2010). To create effective and affordable solar cells, a tremendous amount of effort has been made. Si-based solar cells have undergone decades of development, including wafer surface treatment, device structure design, Si defects passivation, optical design, and optical design, which gradually increases the device efficiency to a world-record value of 26.1% for single crystal Si cells (Partain et al., 19871987), 23.3% for multi-crystalline Si cells (Richter et al., 2017), and 26.7% for Si-based heterostructure solar cells (Stevenson and Luchkin, 2021). Since the invention of PV, c-Si wafer-based photovoltaic (PV) devices have been successfully developed and commercialized, and dominated

the global solar power market (by about 90%) (Fazal and Rubaiee, 2023). The benefits of C-Si solar cells include their ease of production, environmental friendliness, vitality, excellent performance and its ability to withstand adversity. Further advancement in efficiency of the solar cells, becomes a bottleneck, with its efficiency approaching the Shockley-Quisser (S-Q) limit of 29% for a single-junction cell (Ste nd Luchkin, 2021). This is primarily due to the indirect optical bandgap of the c-Si is c-Si (1.12 eV), as a result of the relatively low optical absorption coefficient of C-Si cells (Saga, 2010), necessitating the relatively thick layer of absorber material. This coupled with the high-purity crystals required (Saga, 2010), and the high processing cost of a c-Si wafer (50% of the manufacturing cost of a c-Si PV module), research on a new module for solar cells becomes necessary.

Perovskite solar cells (PSCs) attracted attention as one of the most

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# Appendix V: Evidence of Conference Participation



# **CERTIFICATE OF PARTICIPATION**



Issued to

# **Emmanuel Akoto**

for participating at ANSOLE's 12<sup>th</sup> Anniversary International Online Conference (A<sup>2</sup>IOC 2023) on the 4<sup>th</sup> of February 2023, and lecturing on "Monolith Cs<sub>1-X</sub>Rb<sub>x</sub>Snl<sub>3</sub> Perovskite/Silicon Tandem Solar Cell Using SCAPS-1D Software". A<sup>2</sup>IOC 2023 was co-hosted by Masinde Muliro University of Science and Technology (MMUST), Kenya, and Faculty of Sciences, University of Tunis-Elmanar, Tunis, Tunisia.

ANS BEACTION Prof. Dr. Daniel A. M. EGBE International Coordinator of ANSOLE & BALEWARE Mexico Prof. Dr. Daniel A. M. EGBE International Coordinator of ANSOLE & BALEWARE WWW.ansole.org WWW.ansole.org